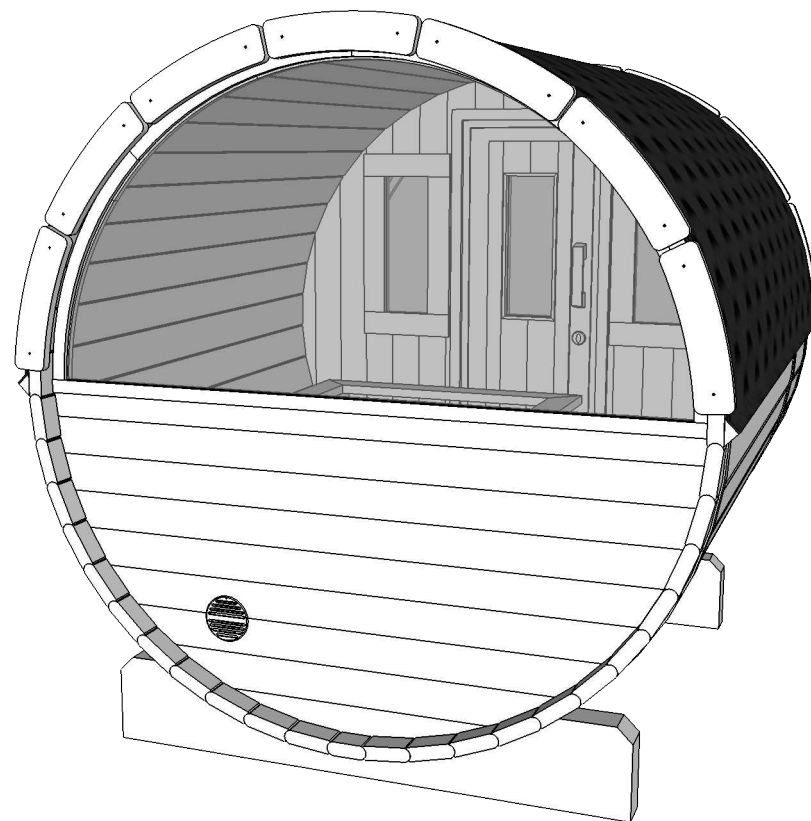


Sauna 235,Ø200 /28

(Half-moon glass)

**Please read the whole
manual before start.**

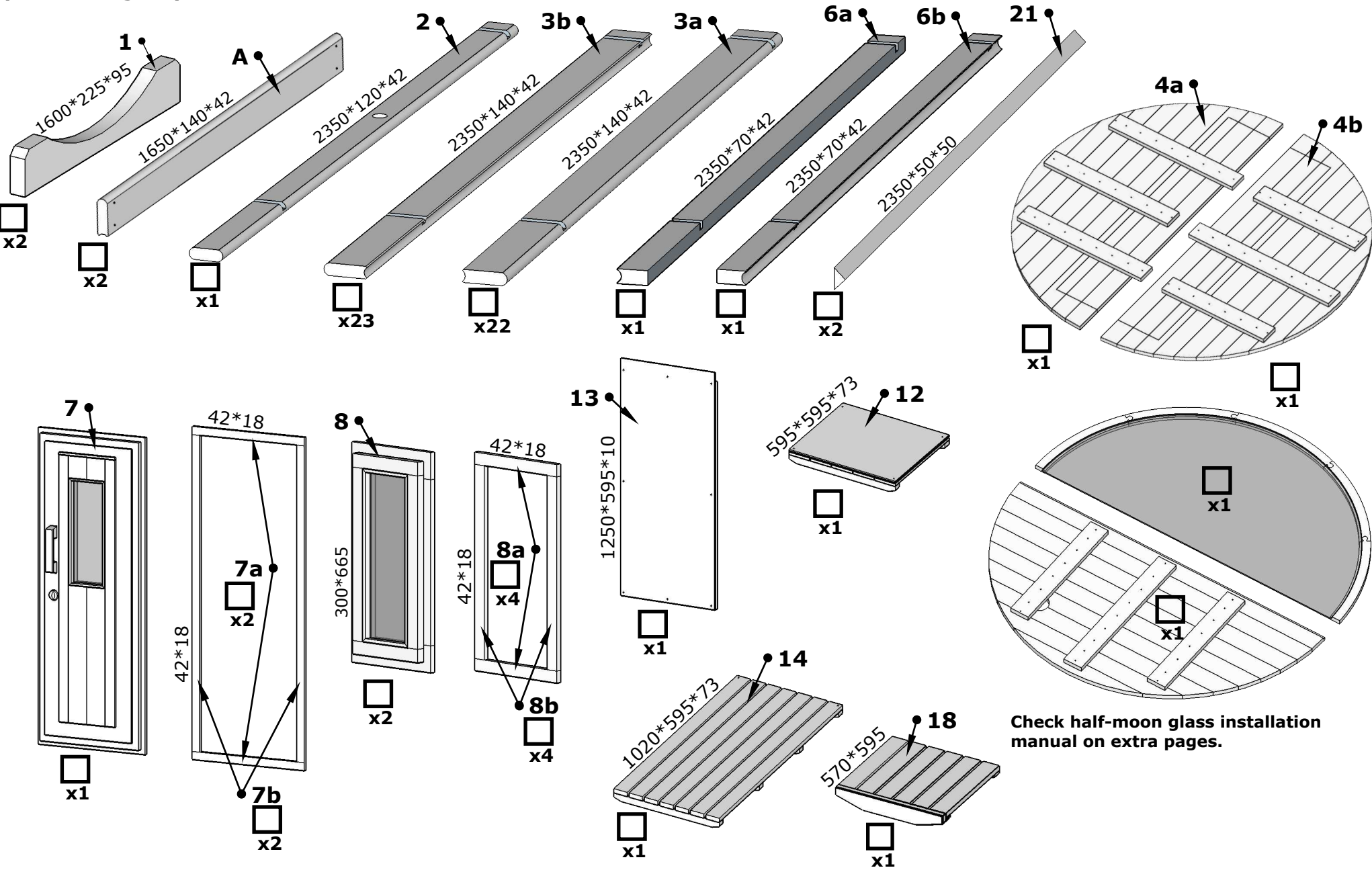


(POL 002)

(POL 002)

SAUNA 235, Ø 200
(Half-moon glass)

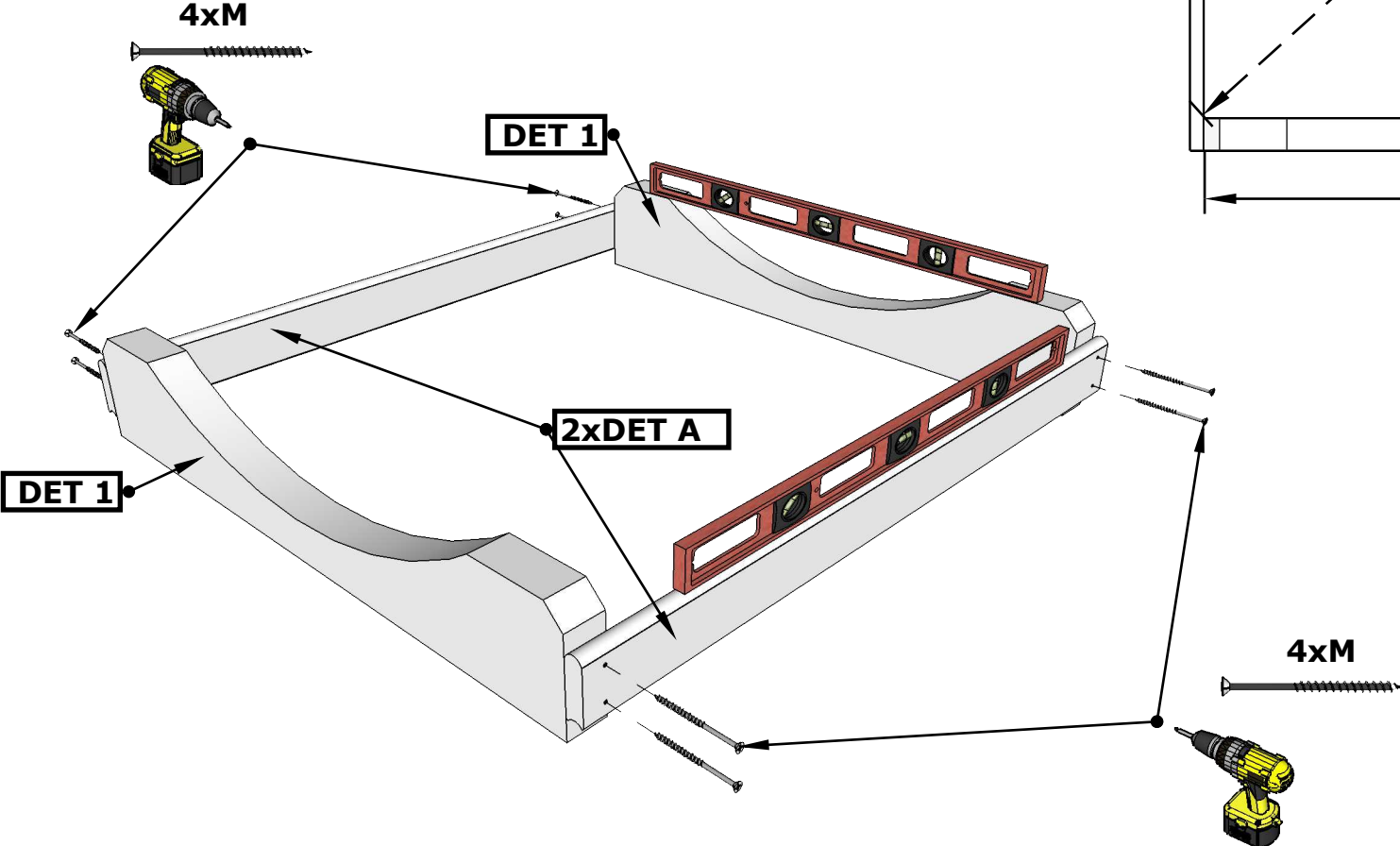
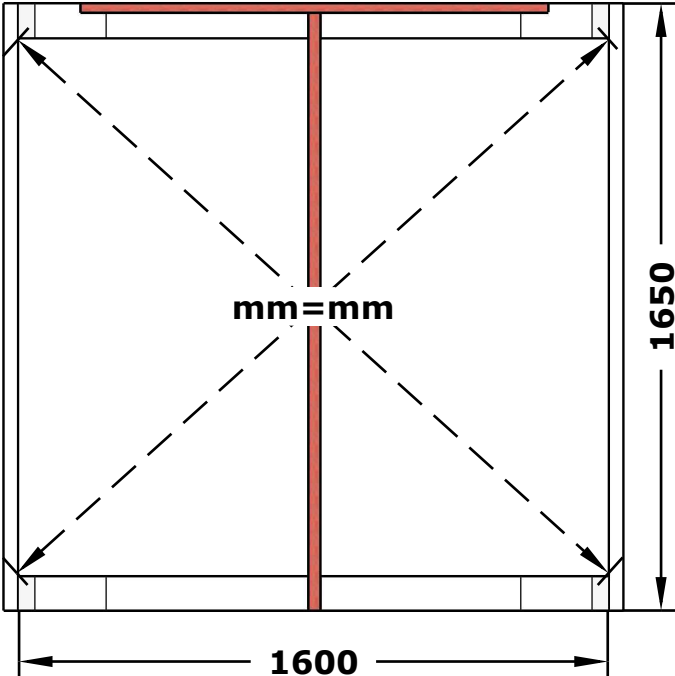
Details list. 1



Details list. 2



Sauna 235, D 200
(Half-moon glass)

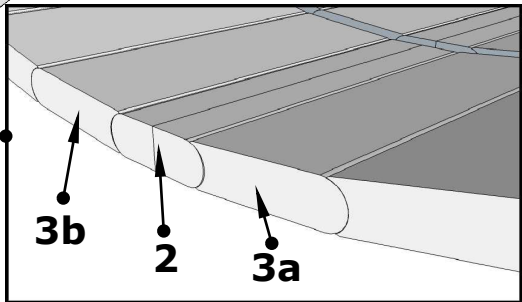
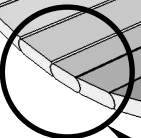
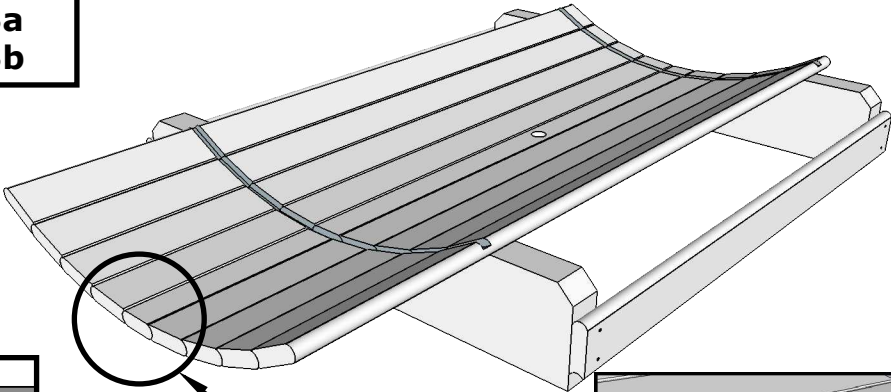


1.

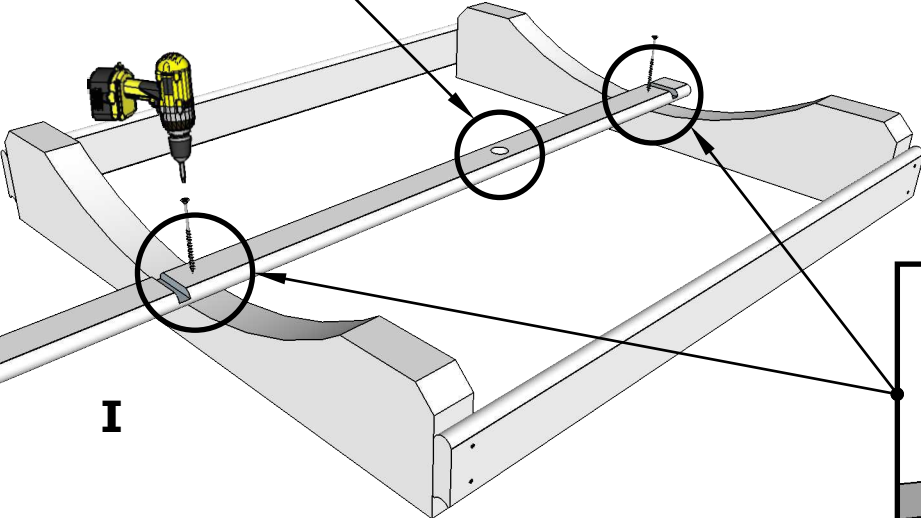
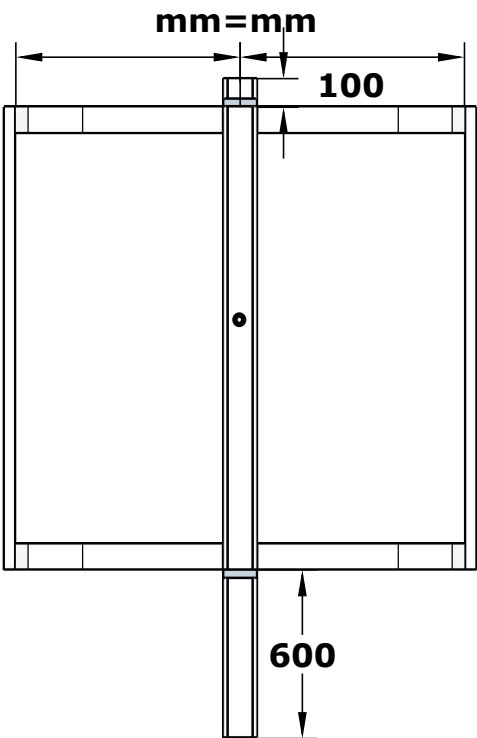
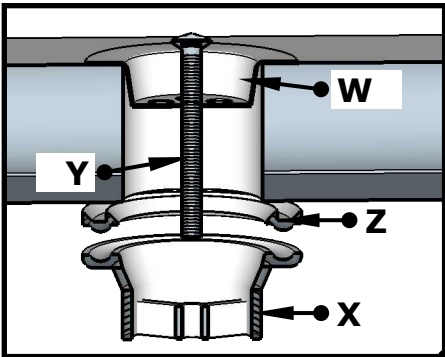
Sauna 235, D 200
(Half-moon glass)



4 x DET 3a
4 x DET 3b

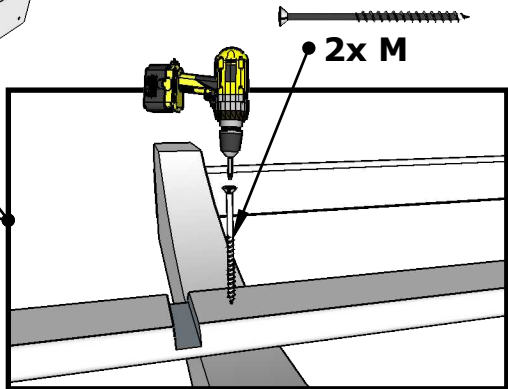


II

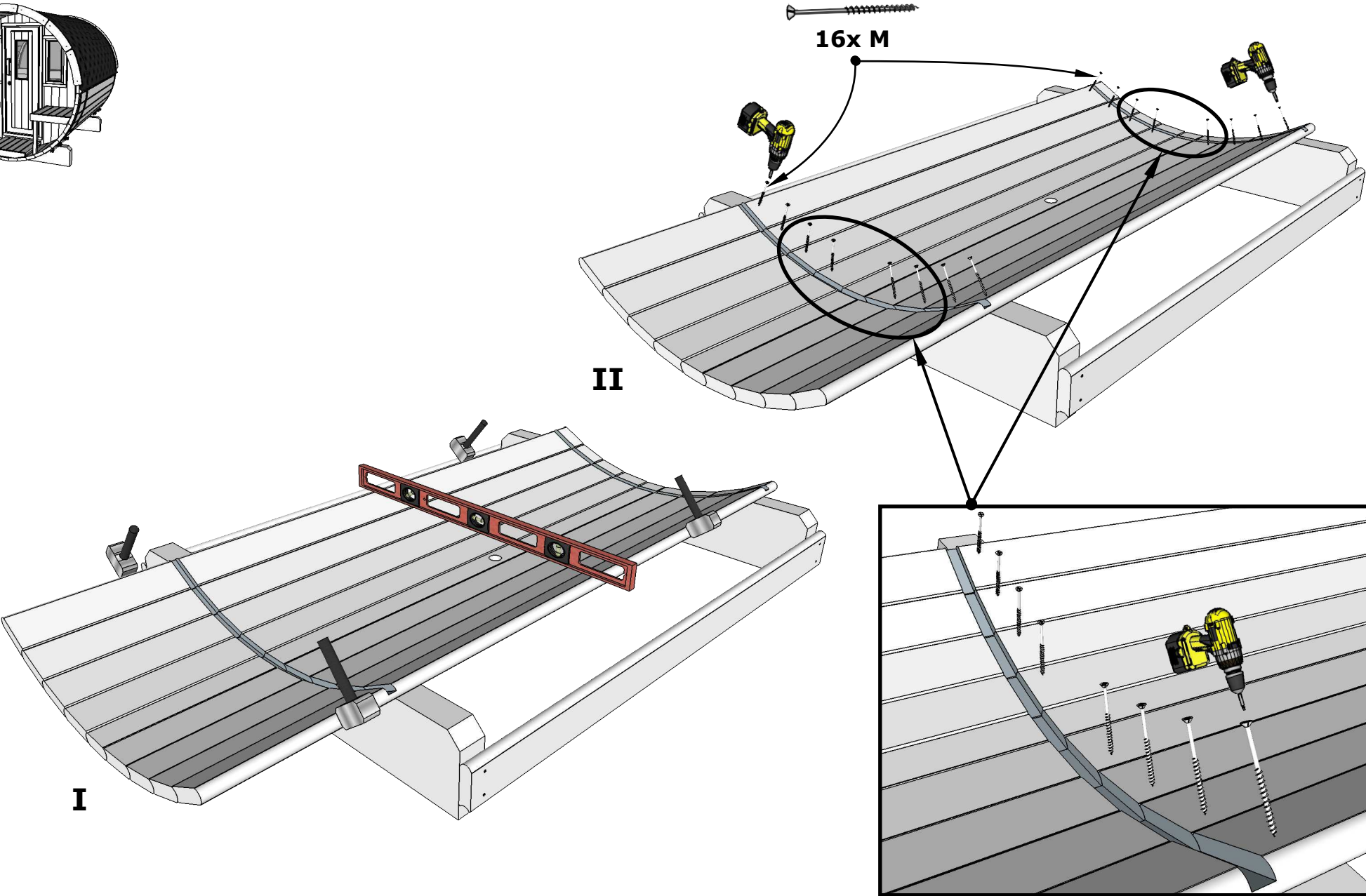


1x DET 2

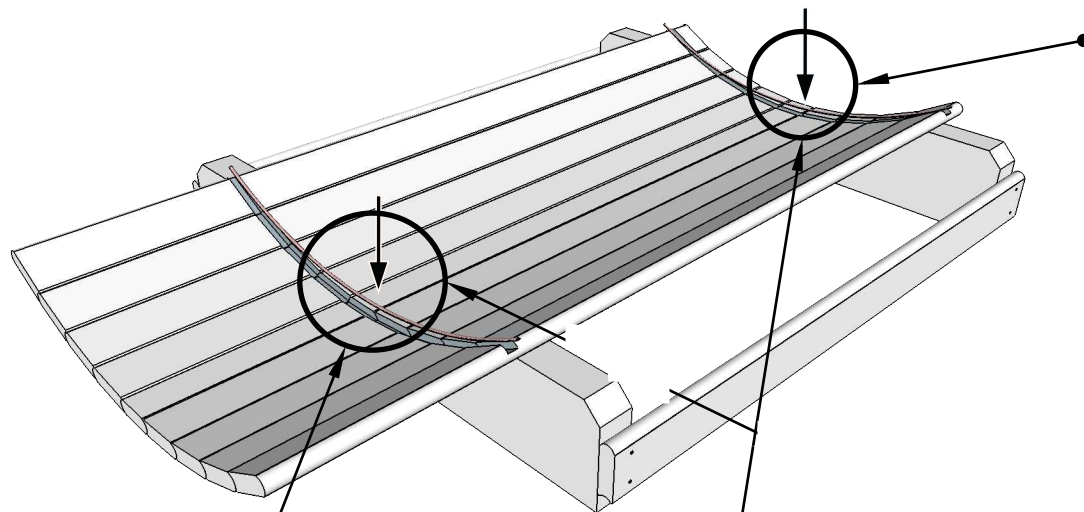
I



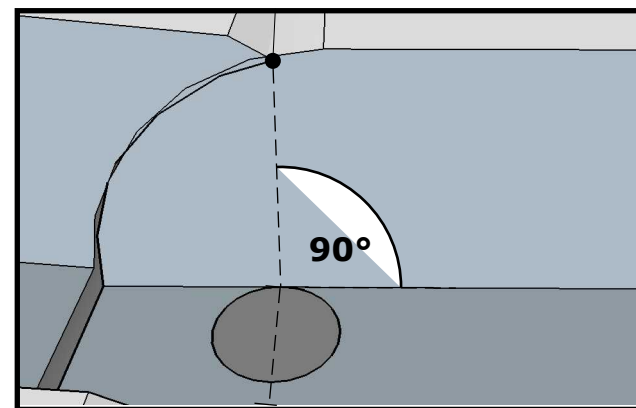
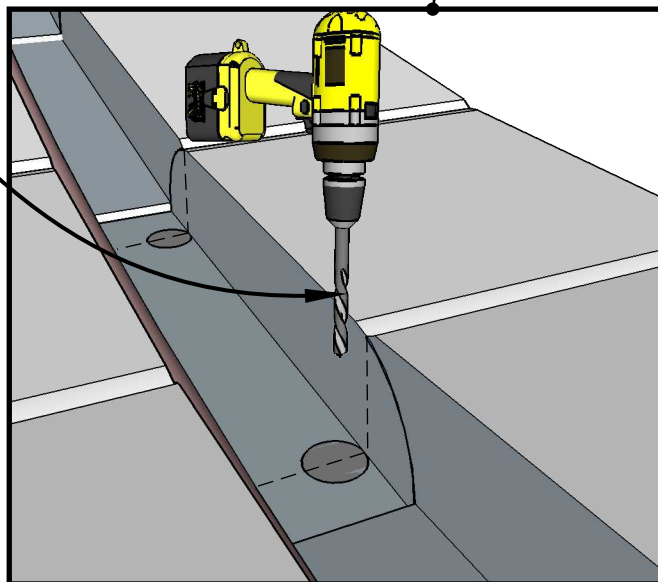
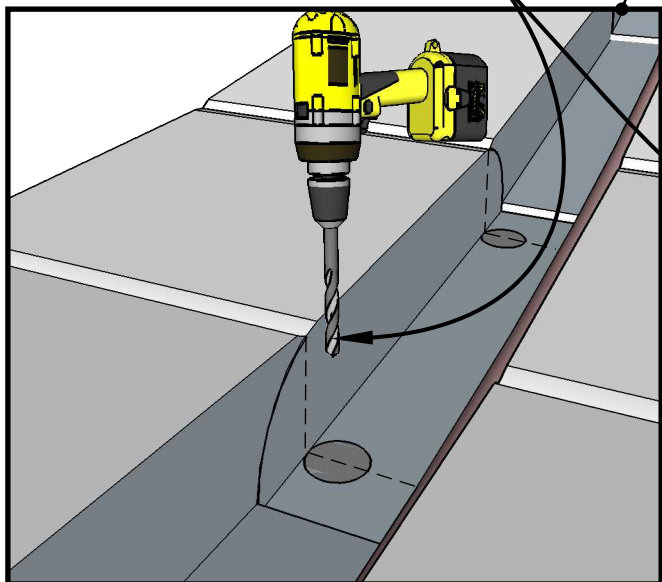
Sauna 235, D 200
(Half-moon glass)



Sauna 235, D 200
(Half-moon glass)



**Drill 4 holes Ø10 mm
to DET 2**



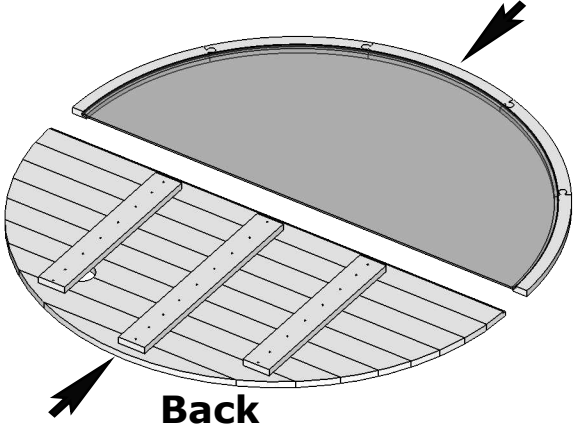
3a.

(POL 002)

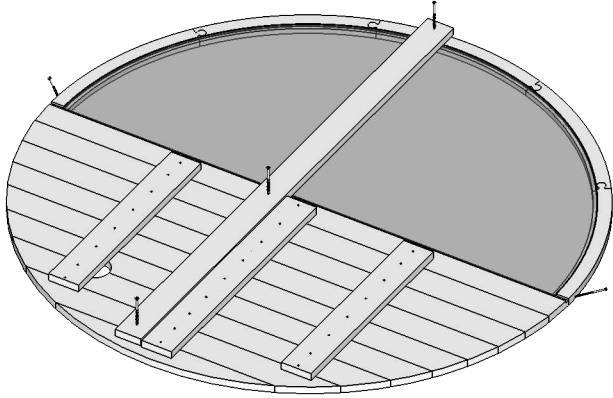
Sauna 235, D 200
(Half-moon glass)



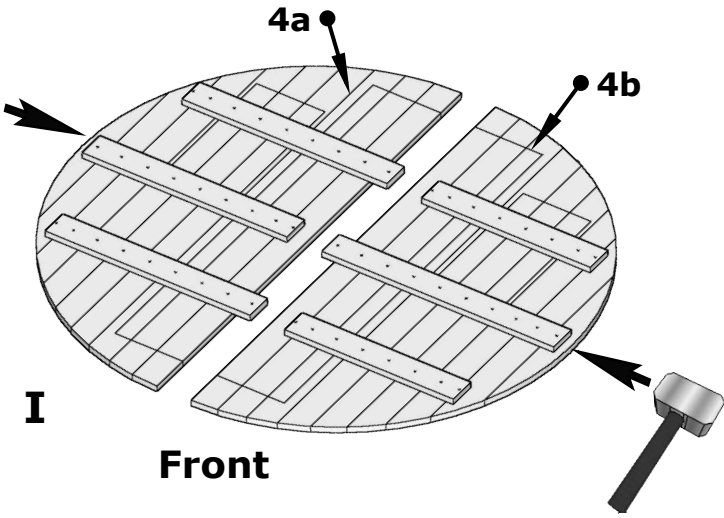
**Check Half-moon glass wall
installation manual on extra pages.**



Back

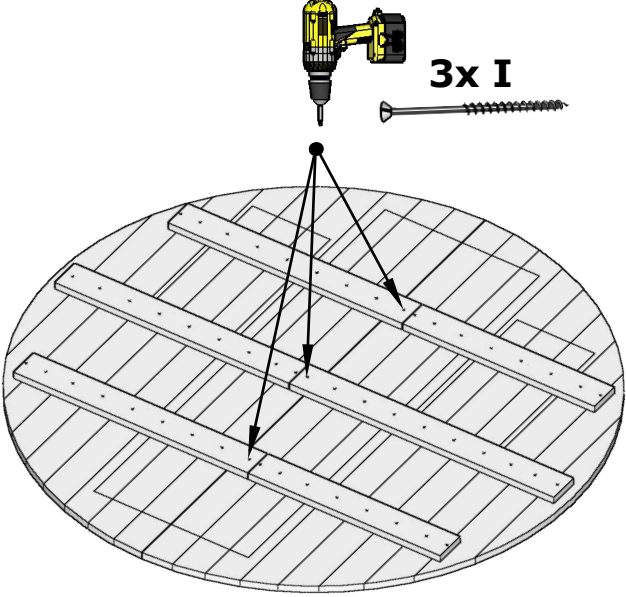


Back



I

Front

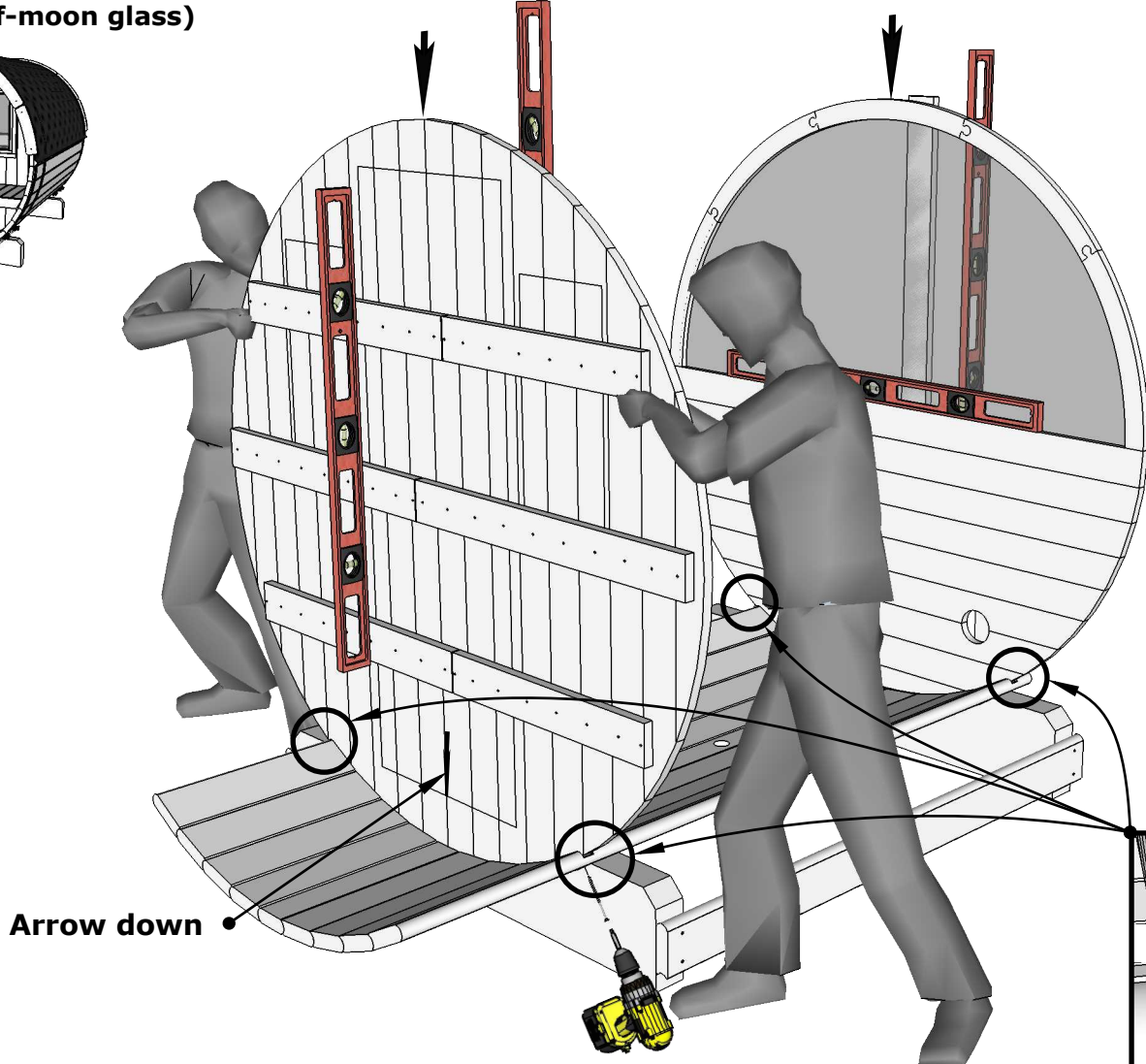


3x I

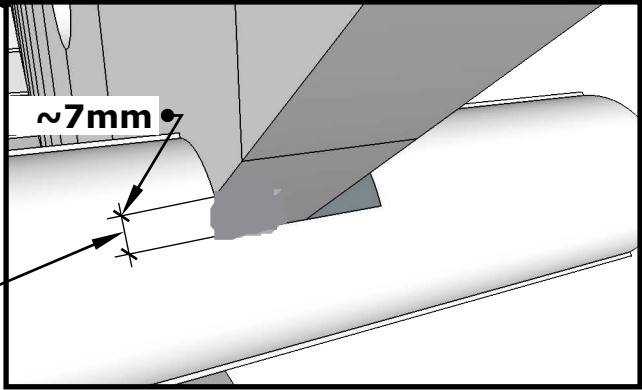
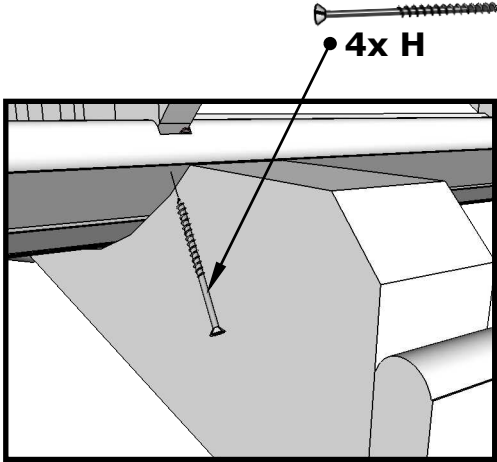
II

Front

Sauna 235, D 200
(Half-moon glass)




Use waterlevel

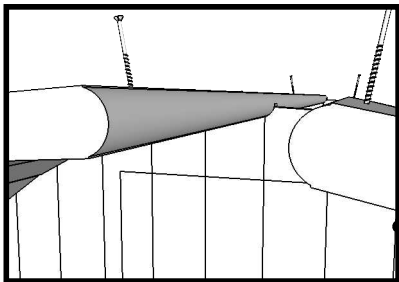


Important!
Don't leave the space if
Your sauna from thermowood.

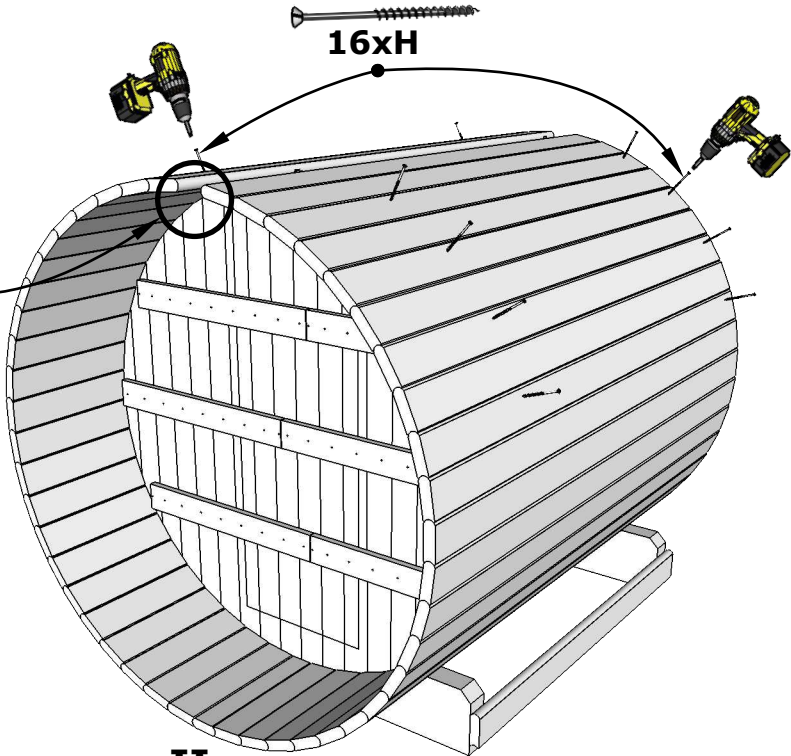
Sauna 235, D 200
(Half-moon glass)



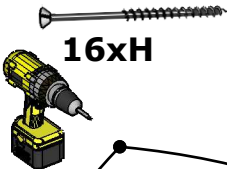
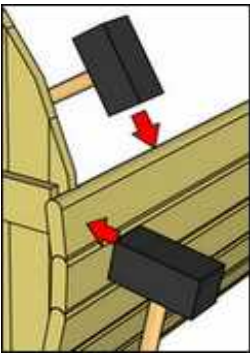
Check page 6A



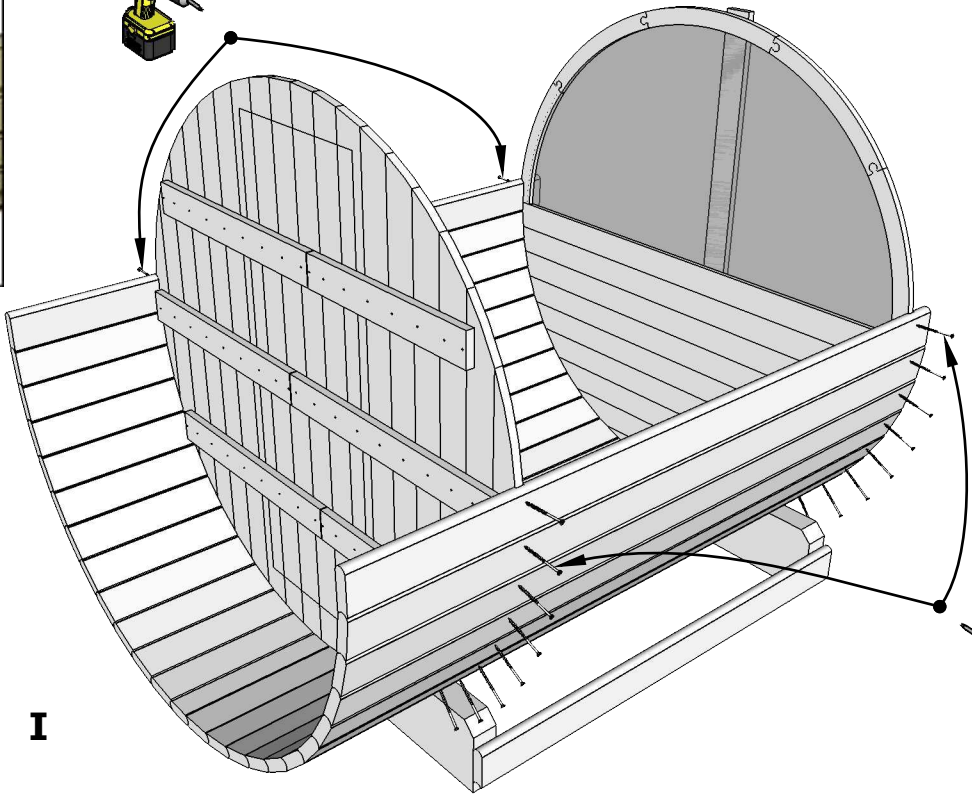
11x DET 3b
10x DET 3a



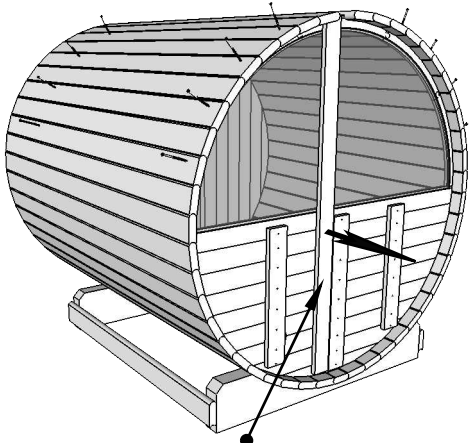
II



8x DET 3a
8x DET 3b



I

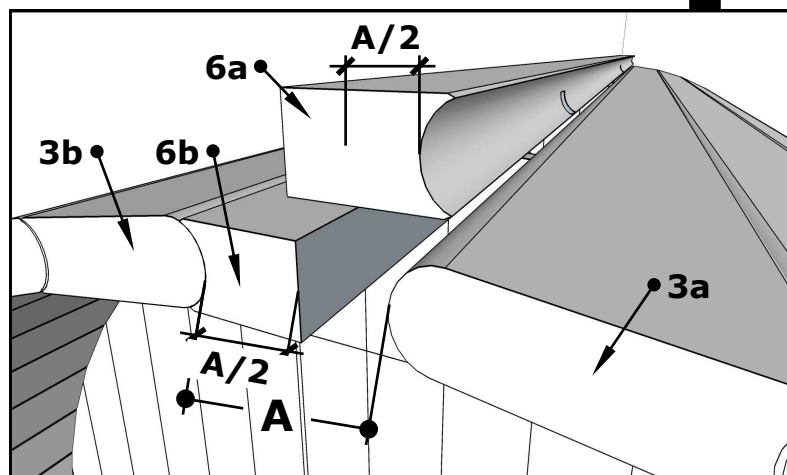
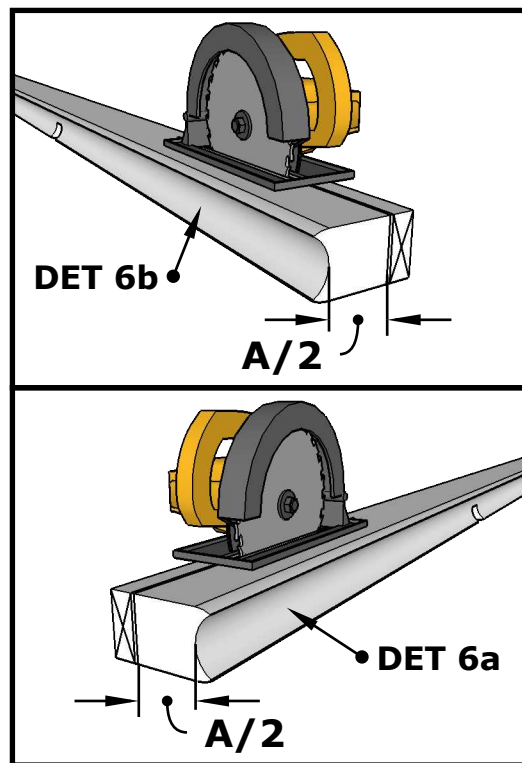


Remove bracket
before last boards.

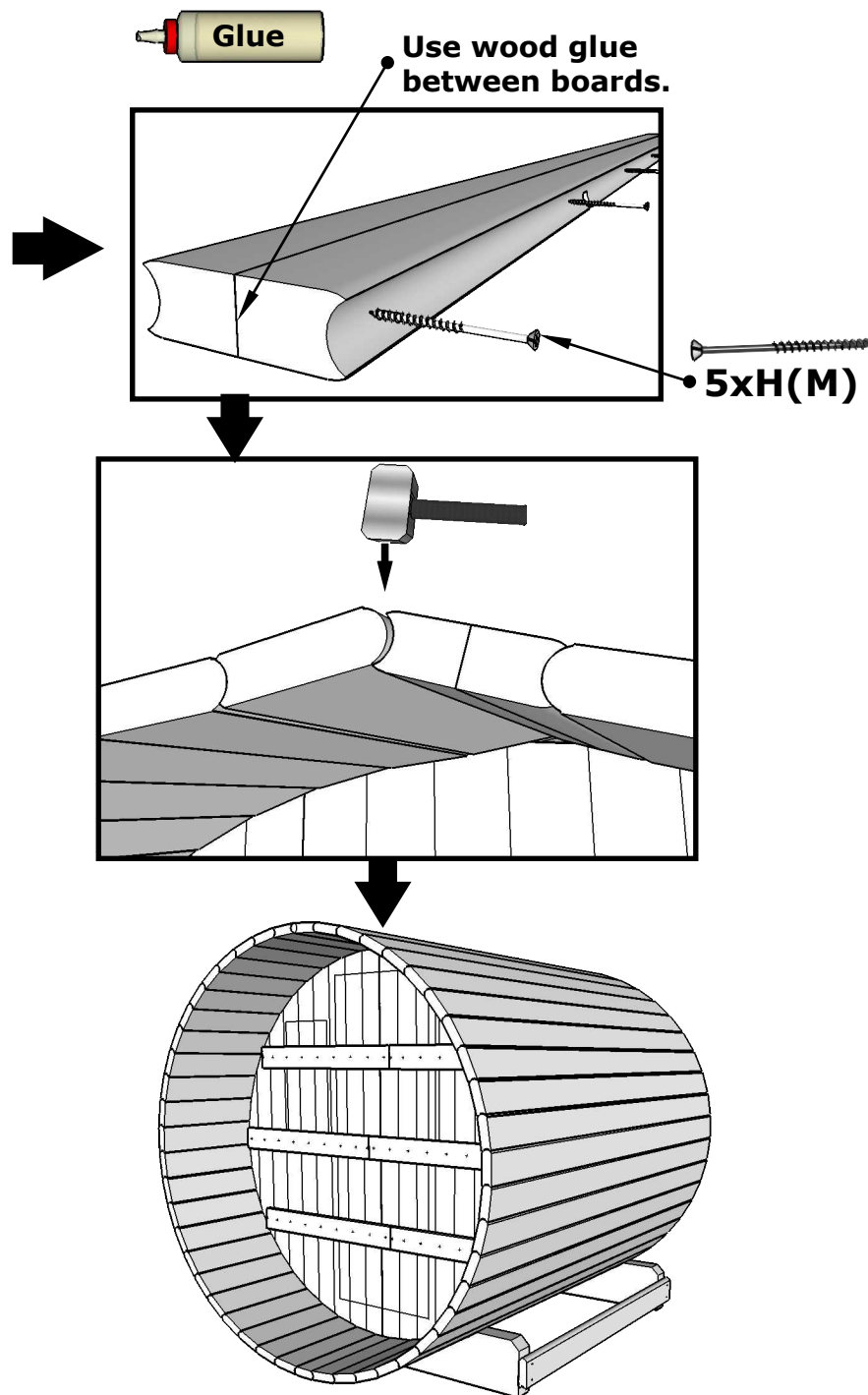
Sauna 235, D 200
(Half-moon glass)



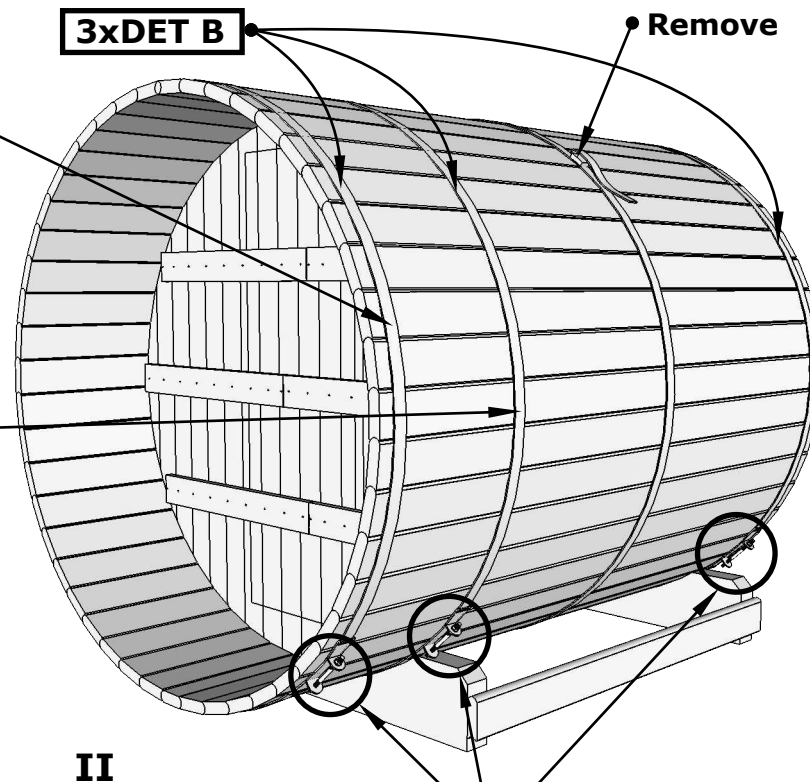
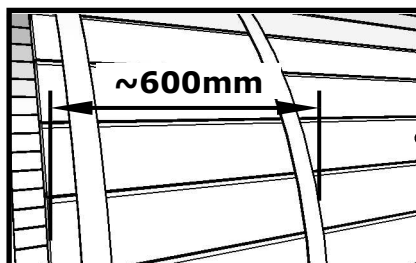
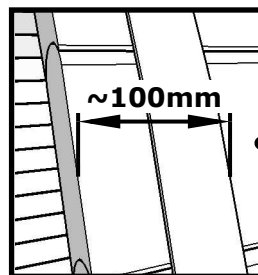
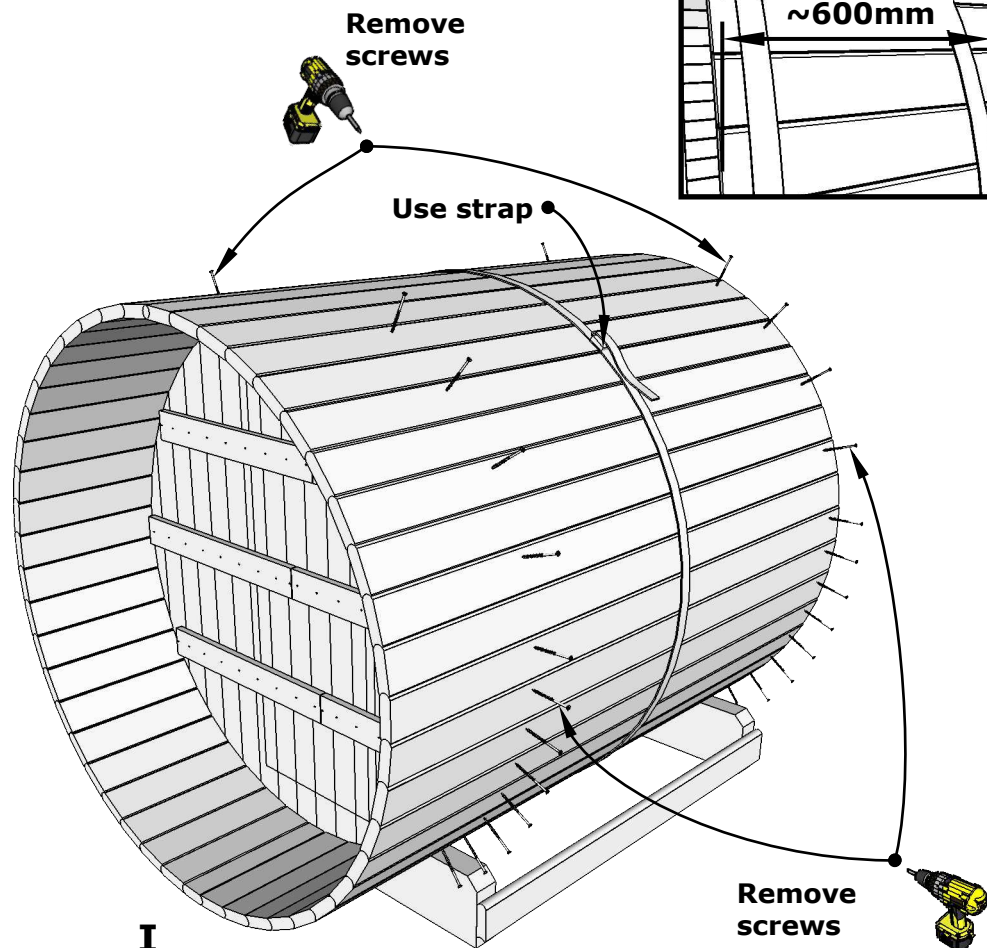
Important!!!



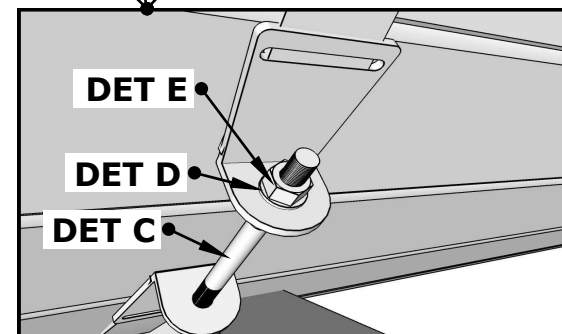
6a.



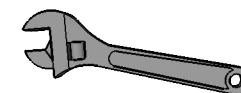
Sauna 235, D 200 (Half-moon glass)



Important! Removed screws MUST be used on further installation.



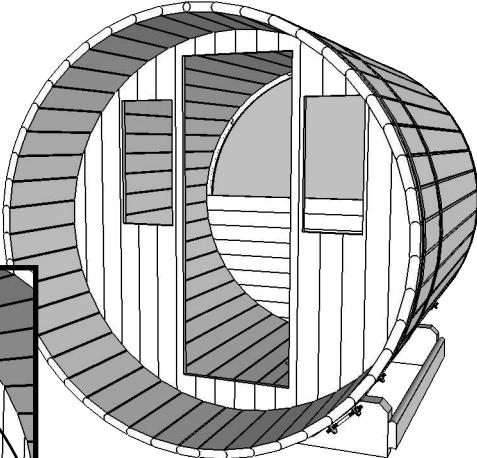
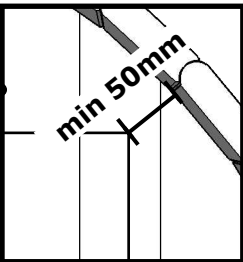
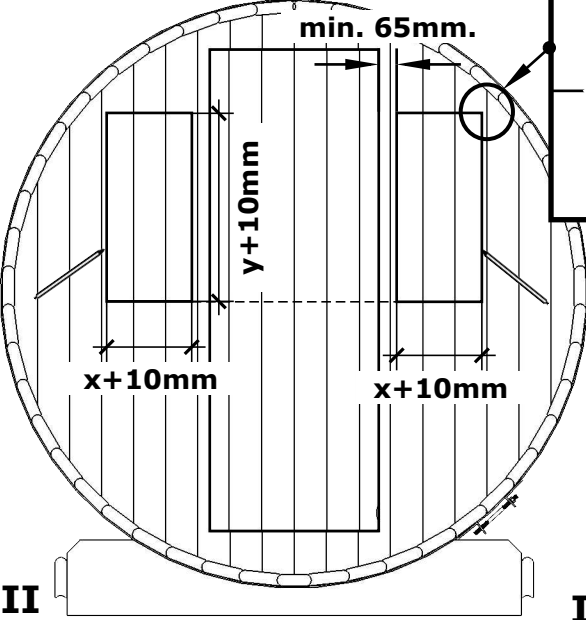
Attention!!!
During assembly and retightening the threaded rods, use oil (Würth HPS 1400 or similar) to avoid "cold welding" and it is also easier tightening.



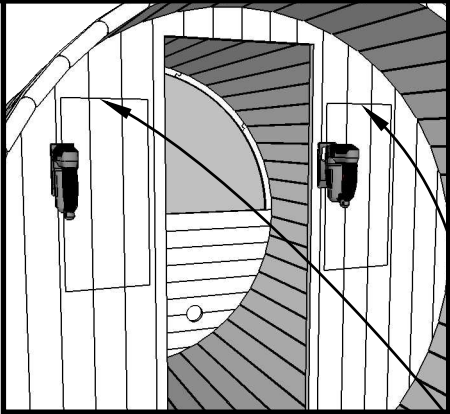
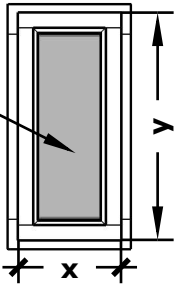
Sauna 235, D 200
(Half-moon glass)



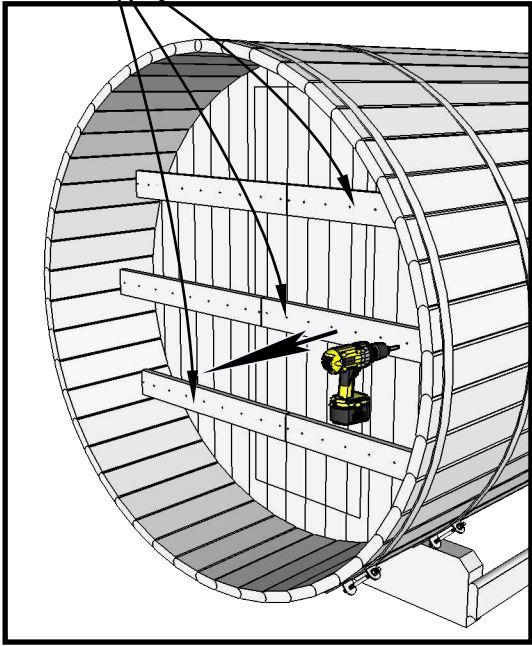
Mark windows openings.



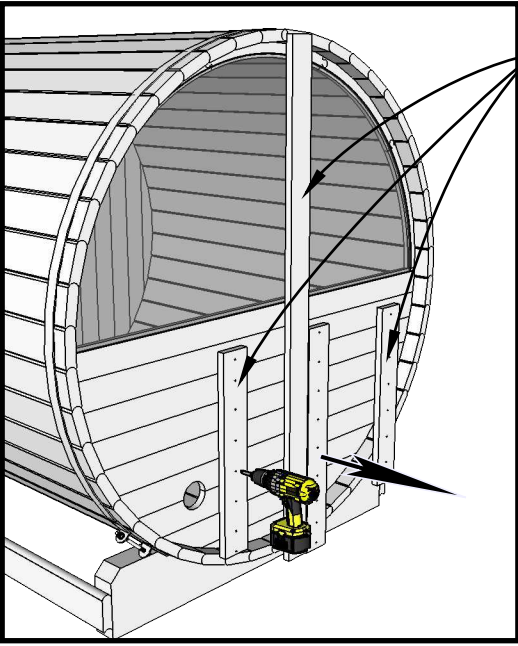
DET 8



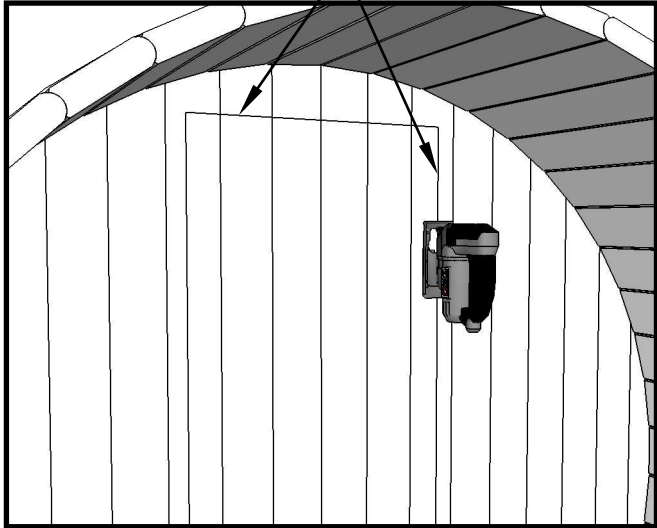
Remove all brackets



Remove all brackets



Follow the guidelines



Sauna 235, D 200
(Half-moon glass)



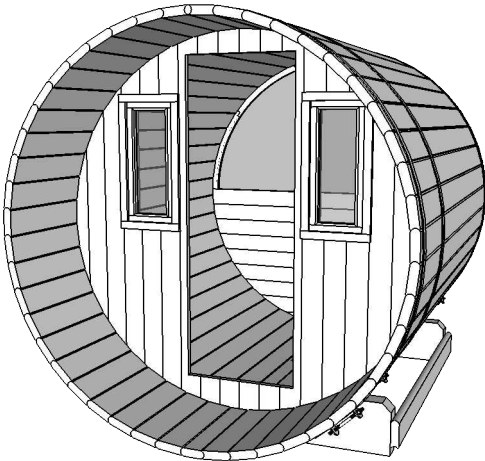
Use waterlevel for
windows installation!

4x DET 8a
4x DET 8b

20x J

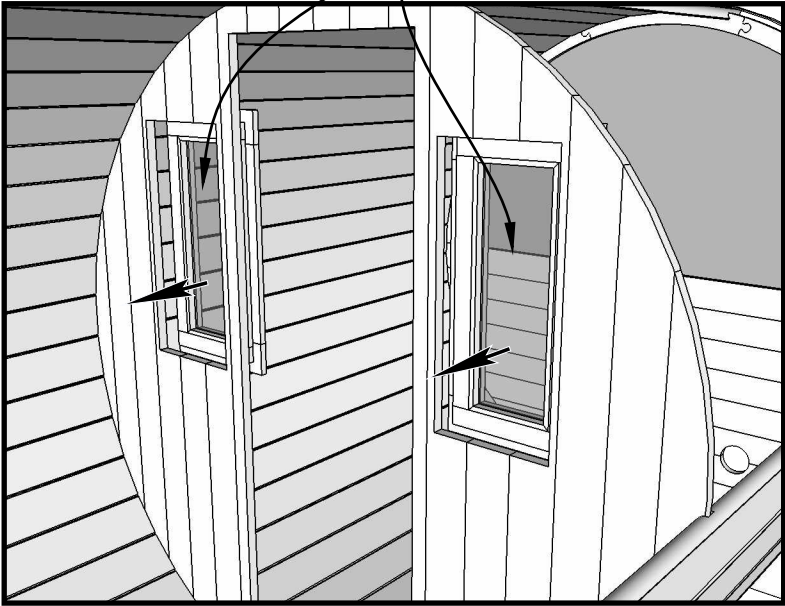


III



NB! Place windows
from inside!

2x DET 8



I

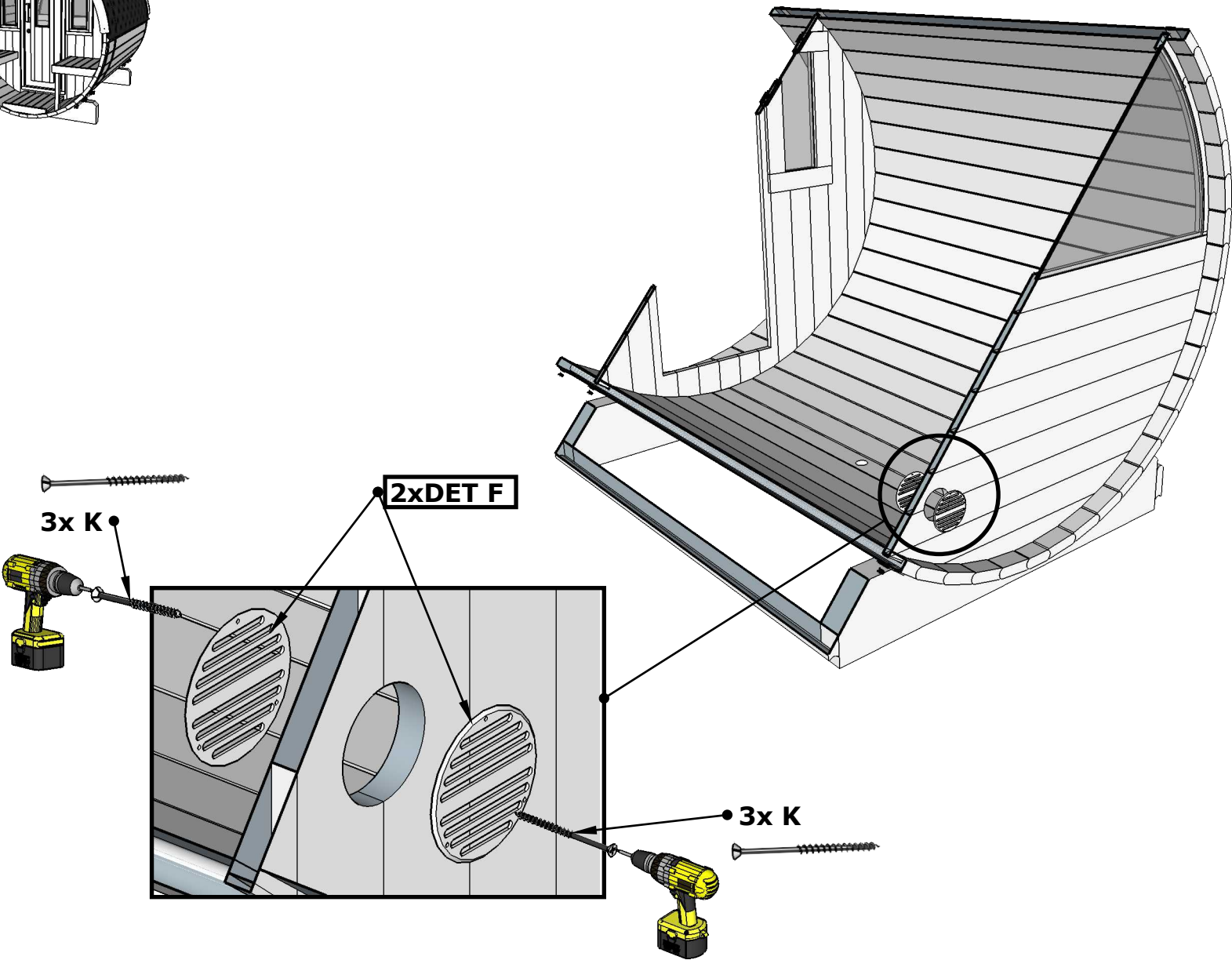
20x J

II

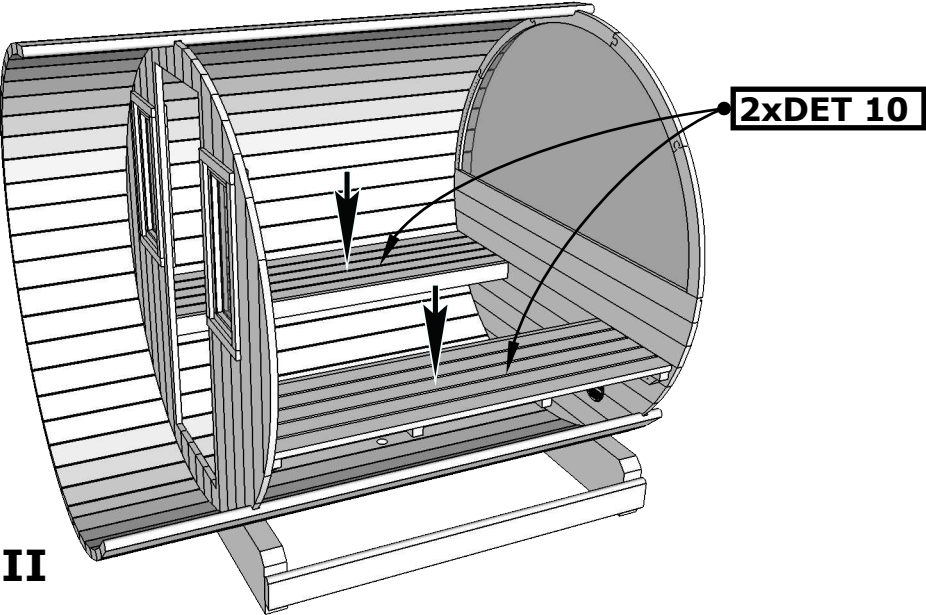


Horizontally fix
screws in every board

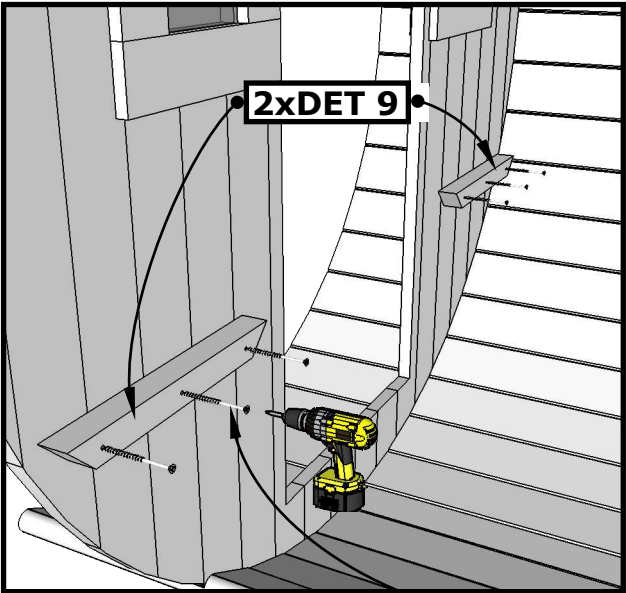
Sauna 235, D 200
(Half-moon glass)



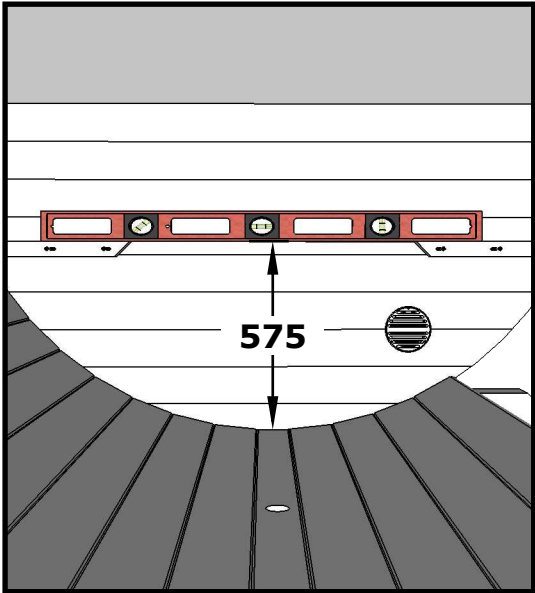
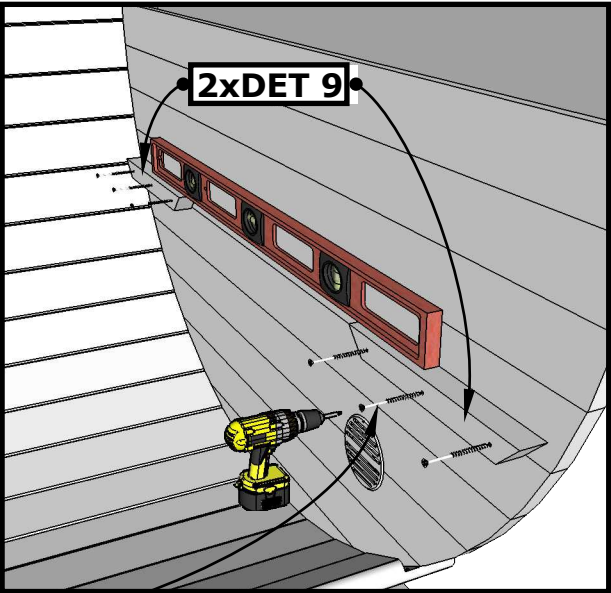
Sauna 235, D 200
(Half-moon glass)



II



I

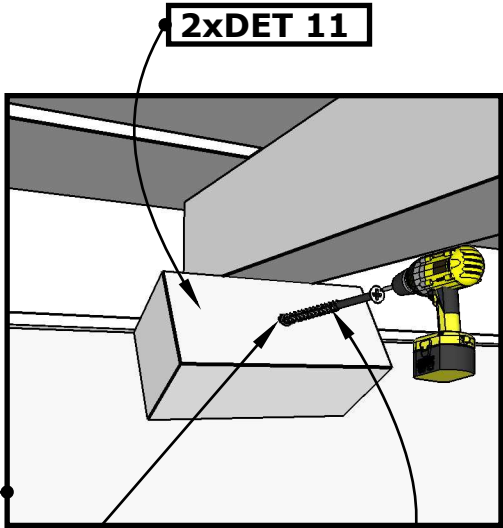
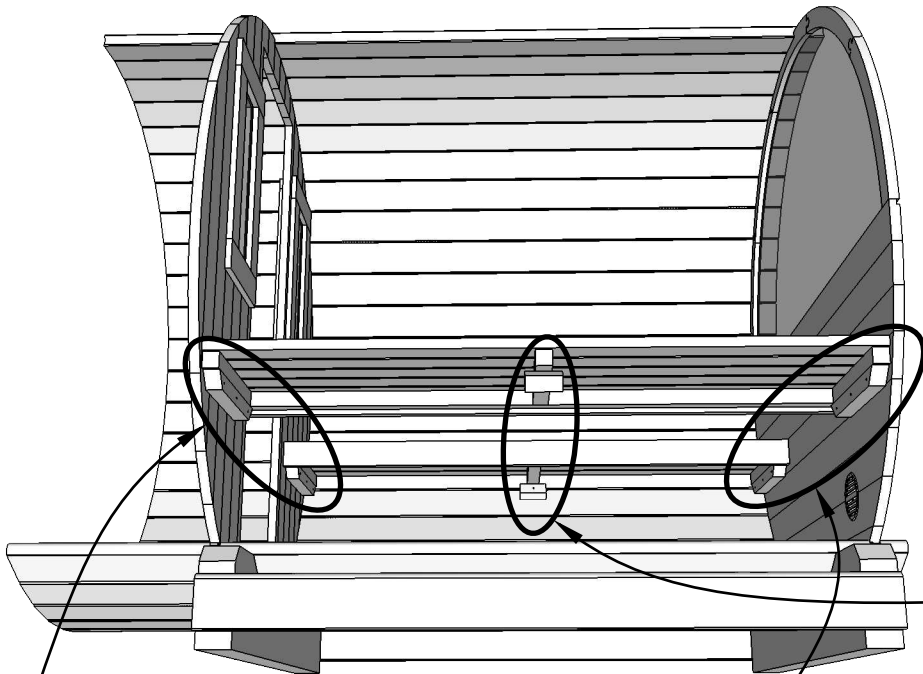


11.



(POL 002)

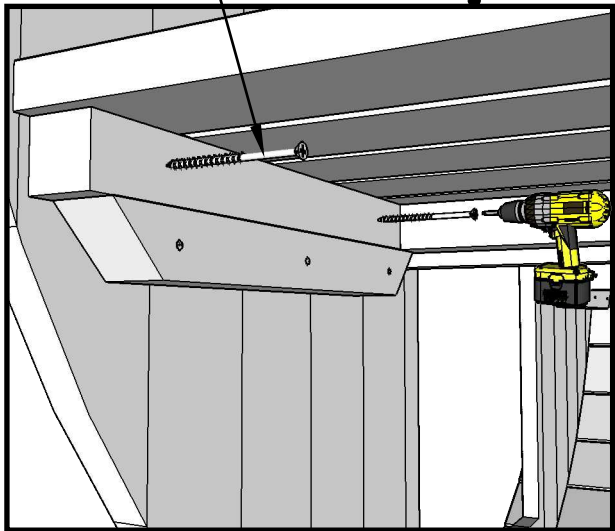
Sauna 235, D 200
(Half-moon glass)



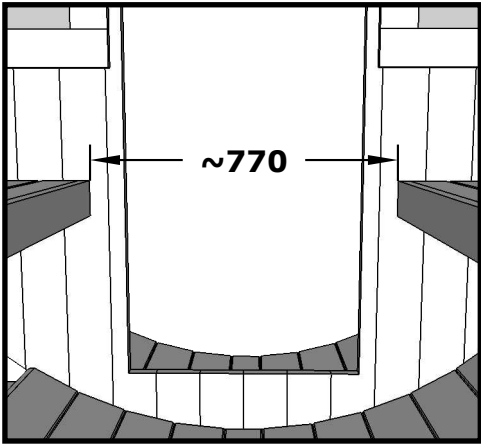
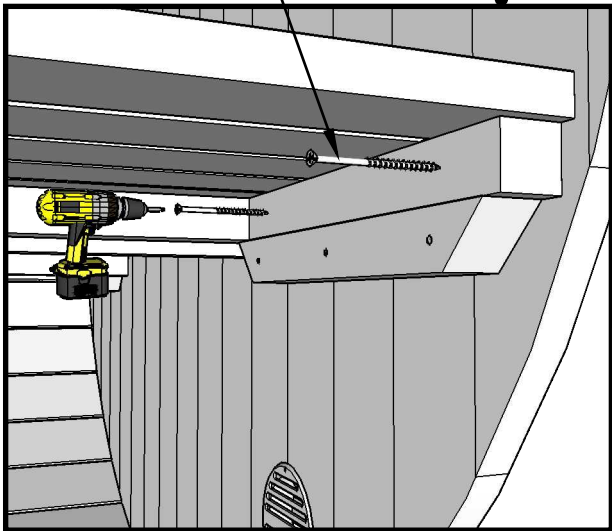
Drill holes Ø4mm
before screw

2x H

4x H



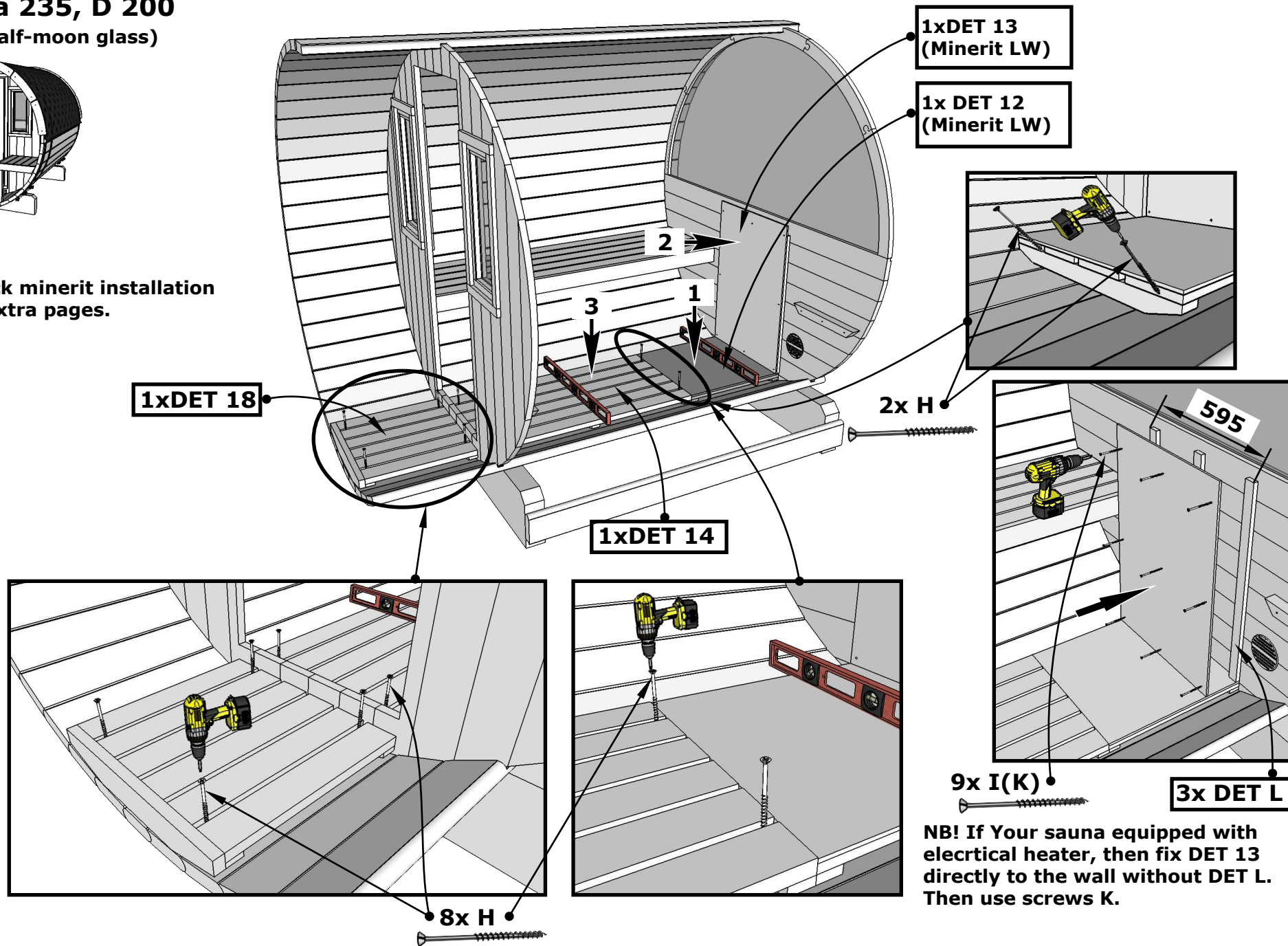
4x H



Sauna 235, D 200 (Half-moon glass)

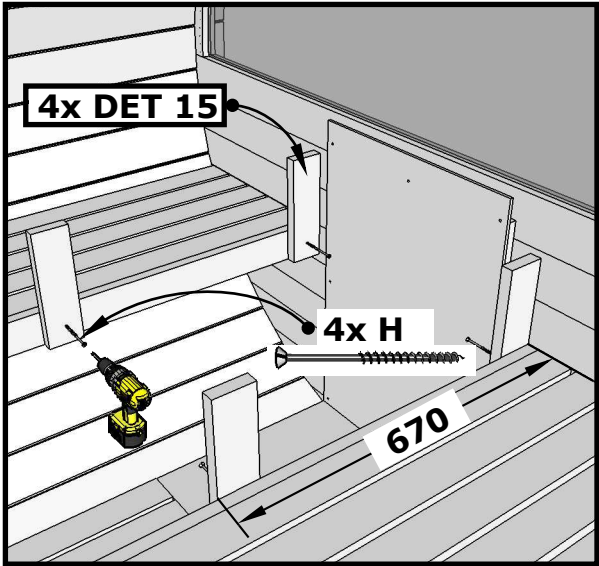


Check minerit installation
on extra pages.

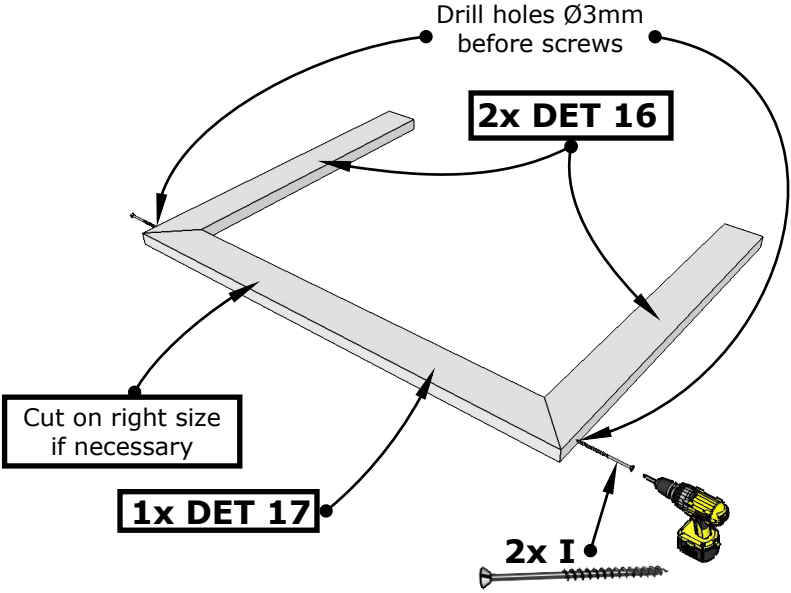


**NB! If Your sauna equipped with
electrtical heater, then fix DET 13
directly to the wall without DET L.
Then use screws K.**

Sauna 235, D 200
(Half-moon glass)

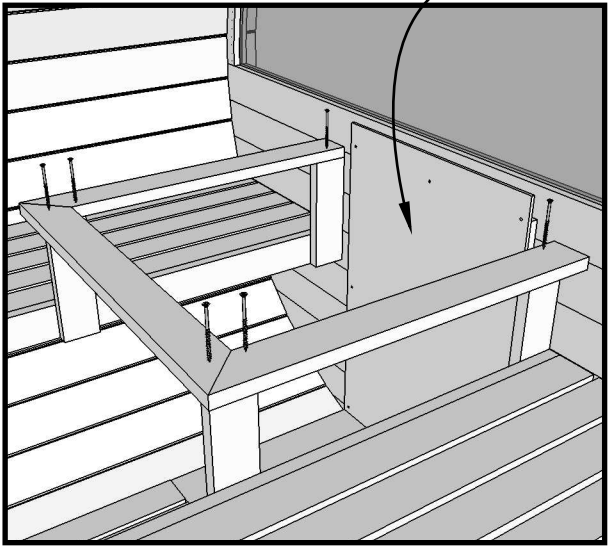


I



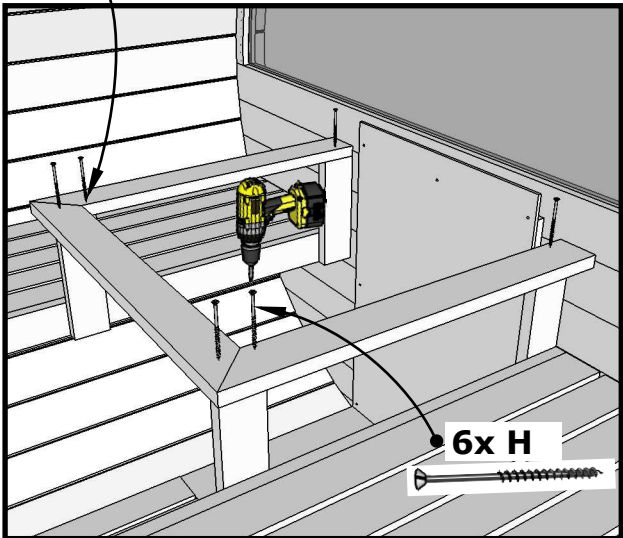
II

NB: Place sauna heater first



III

Drill holes Ø4 mm before screws

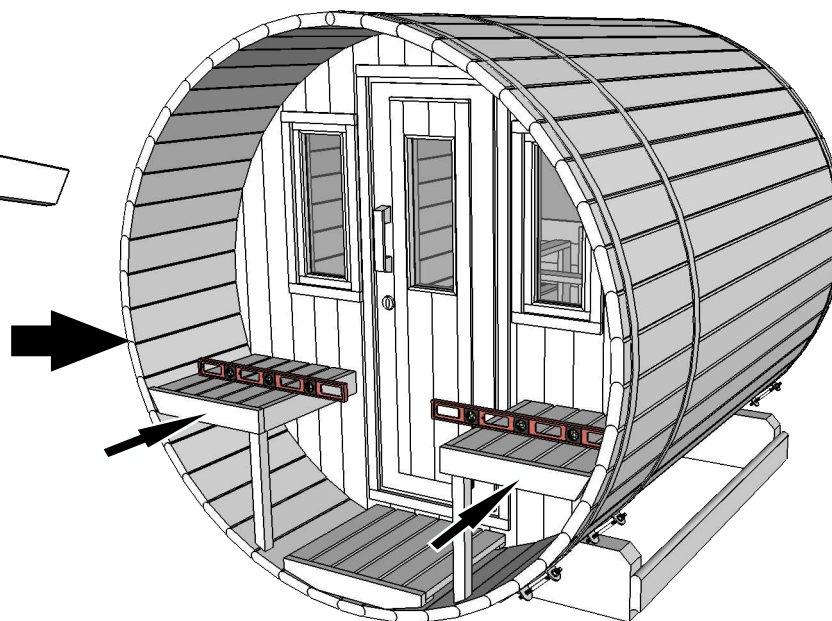
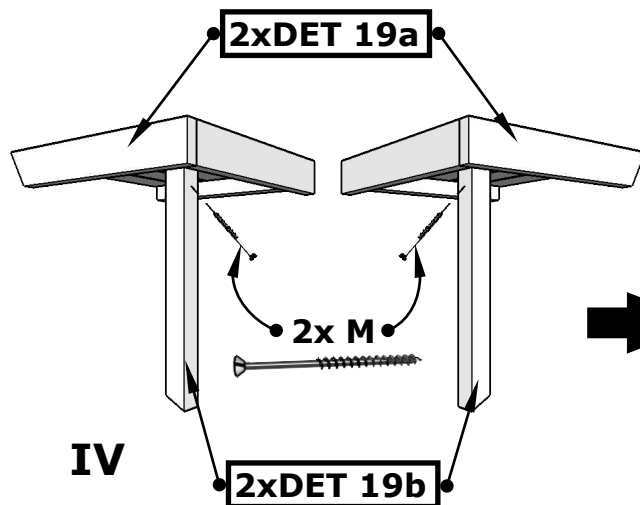


IV

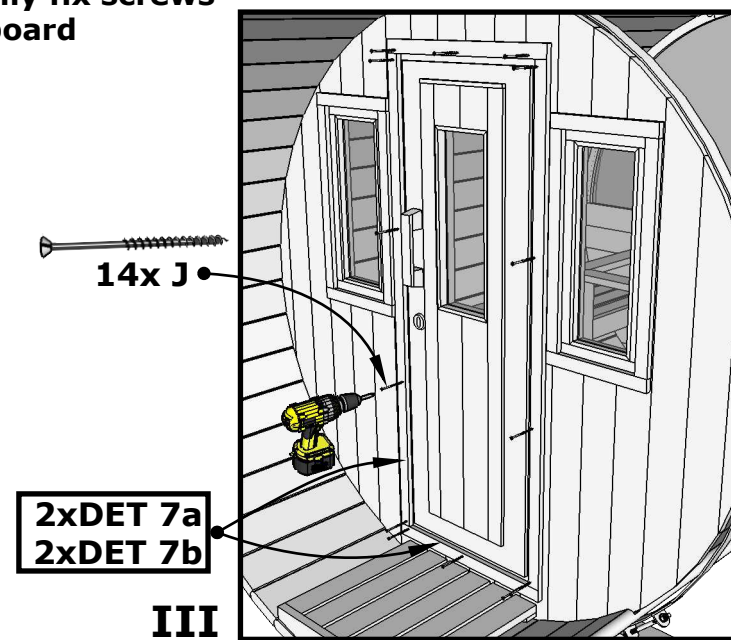
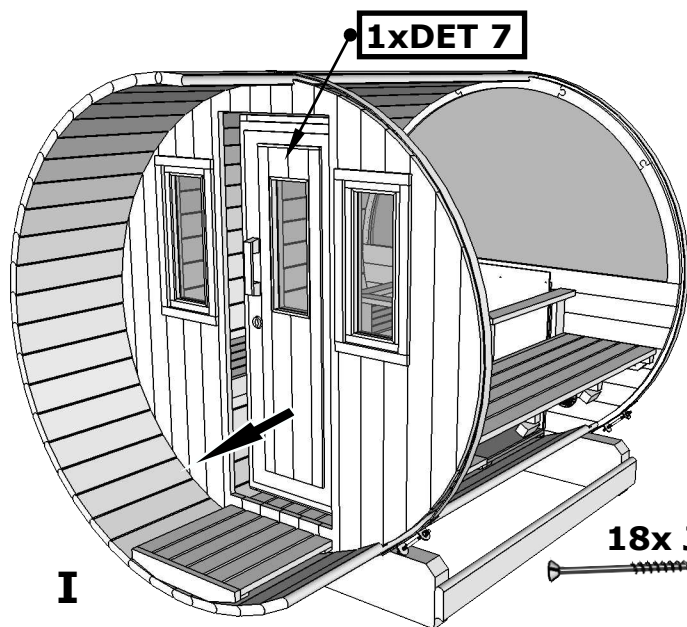
Sauna 235, D 200 (Half-moon glass)



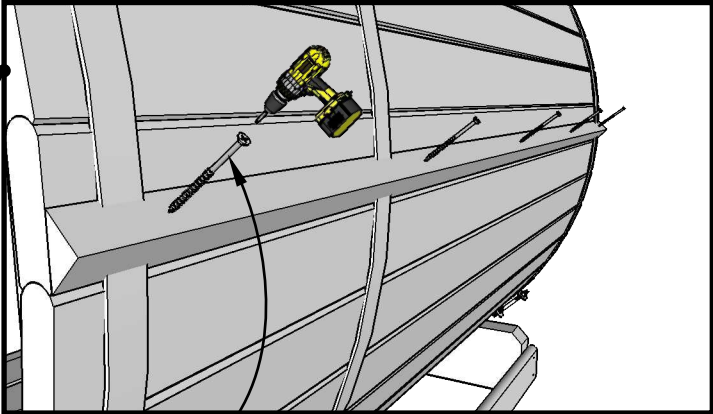
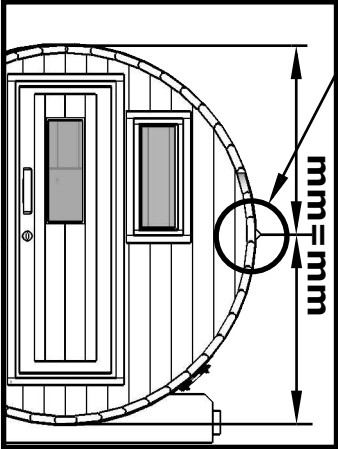
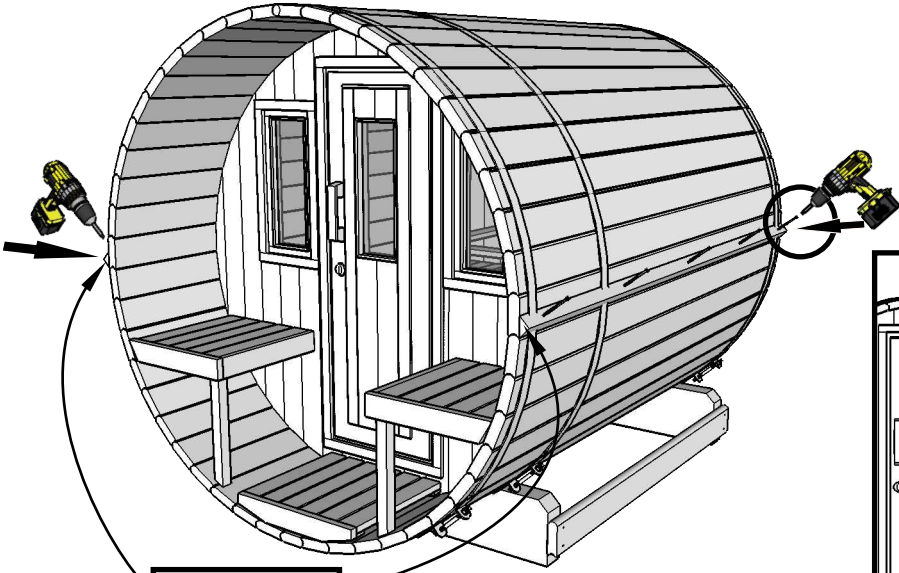
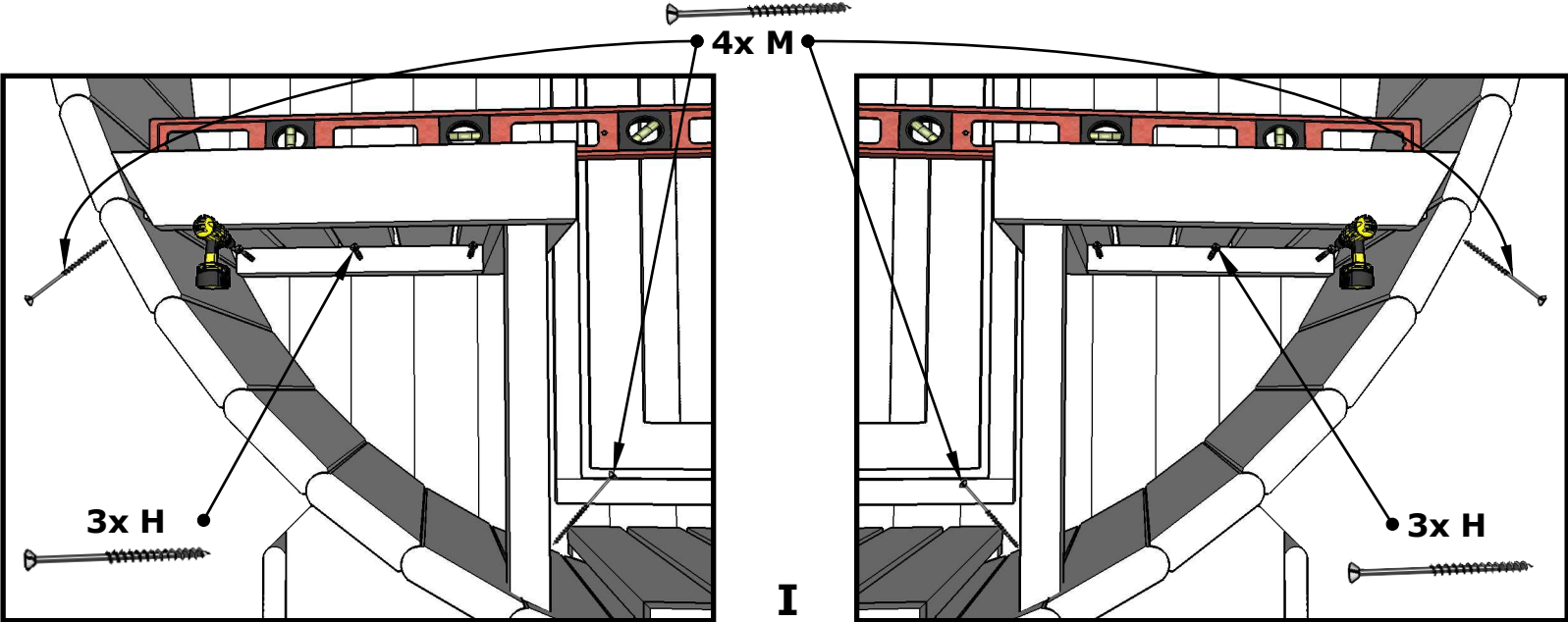
Use waterlevel for
door installation



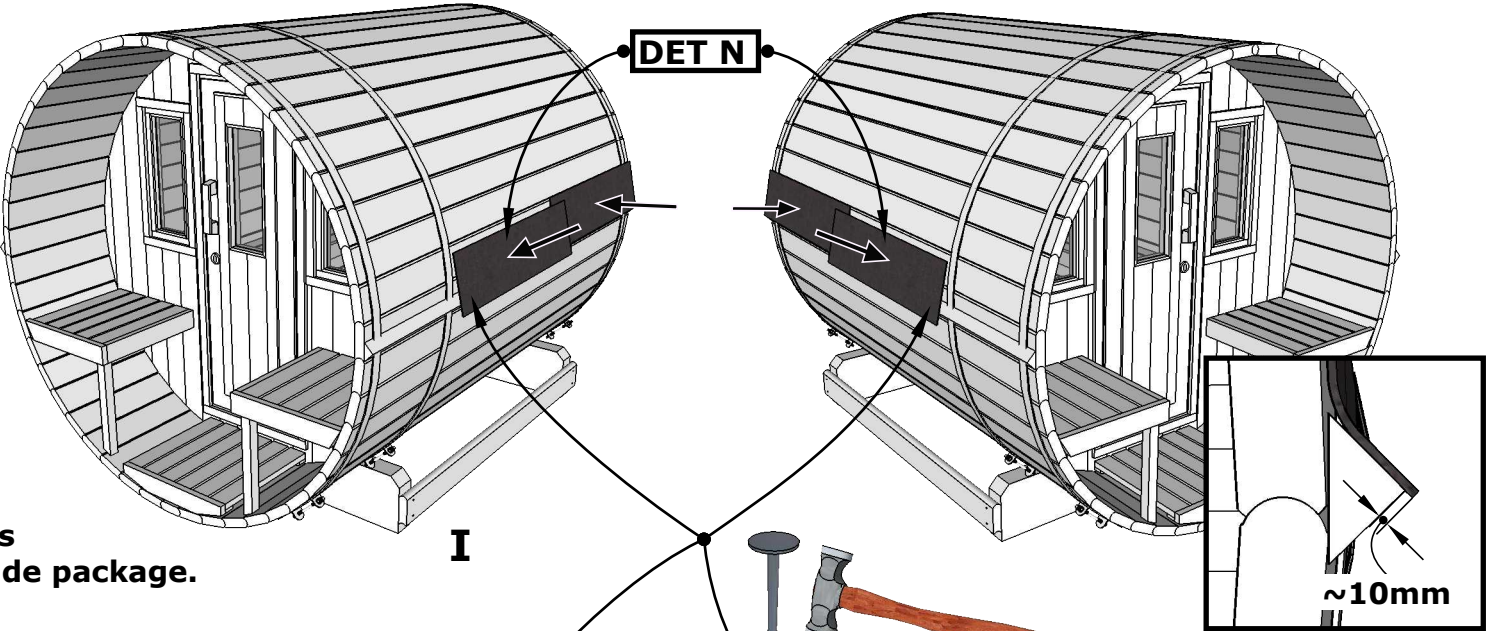
**NB! Place door
from inside!**



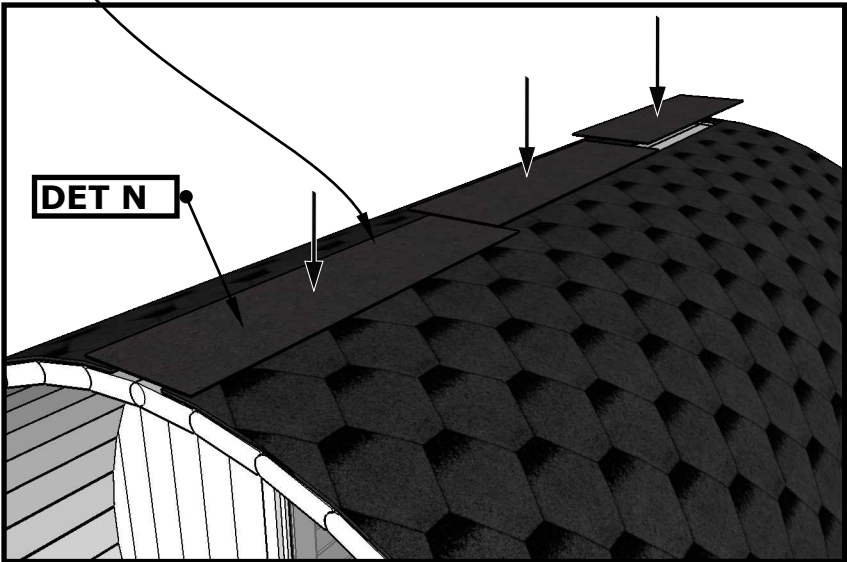
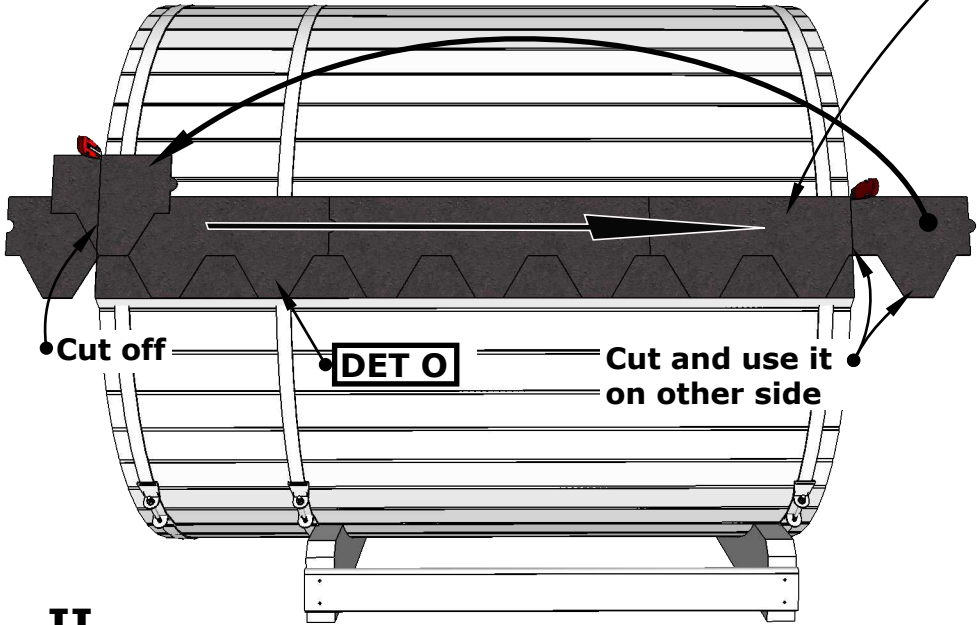
Sauna 235, D 200
(Half-moon glass)



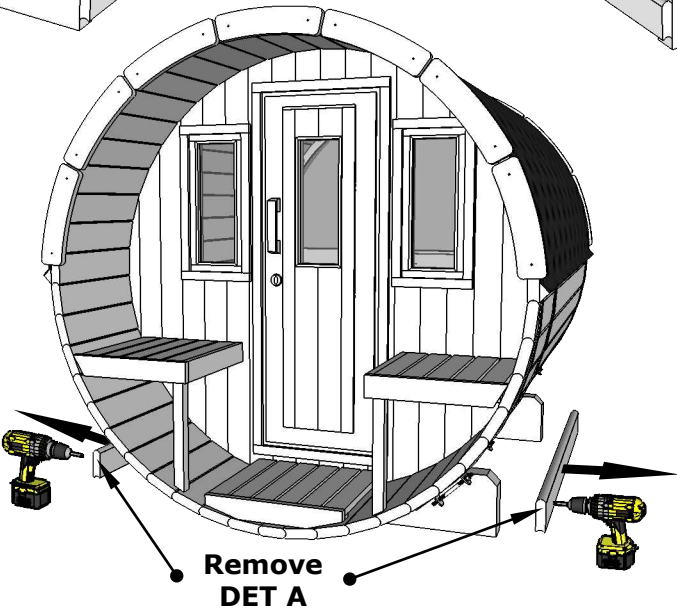
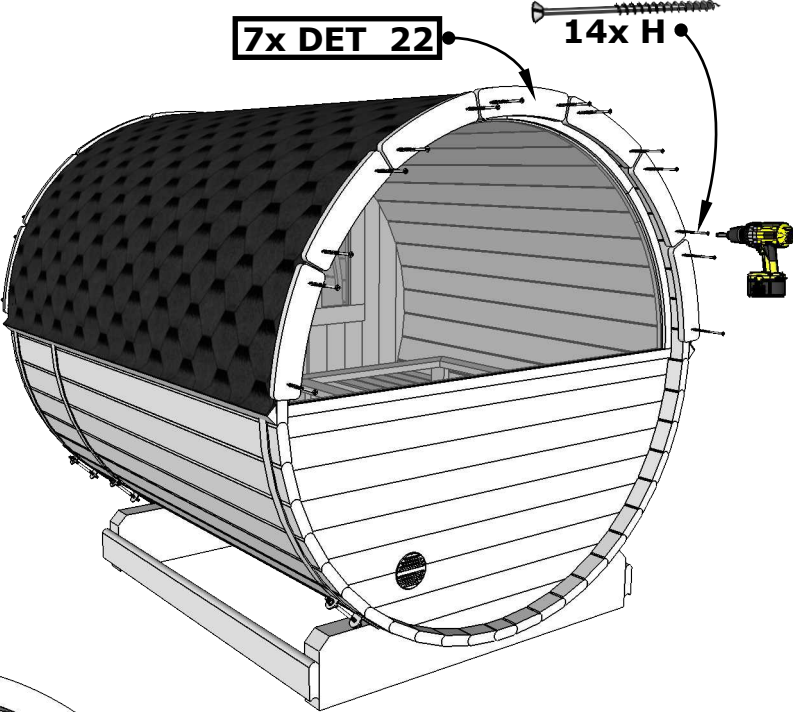
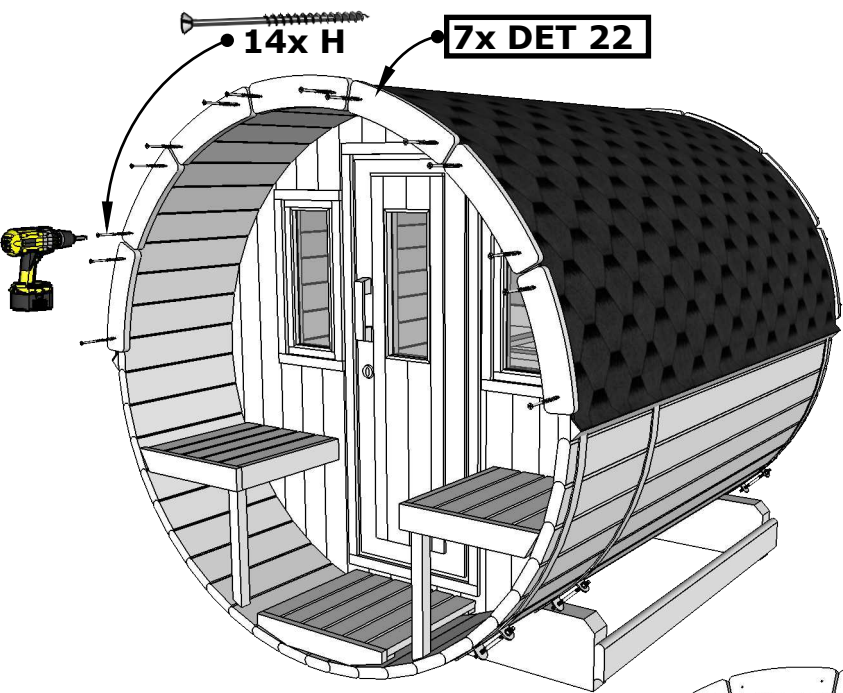
Sauna 235, D 200
(Half-moon glass)



Check also roof shingles
installation manual inside package.

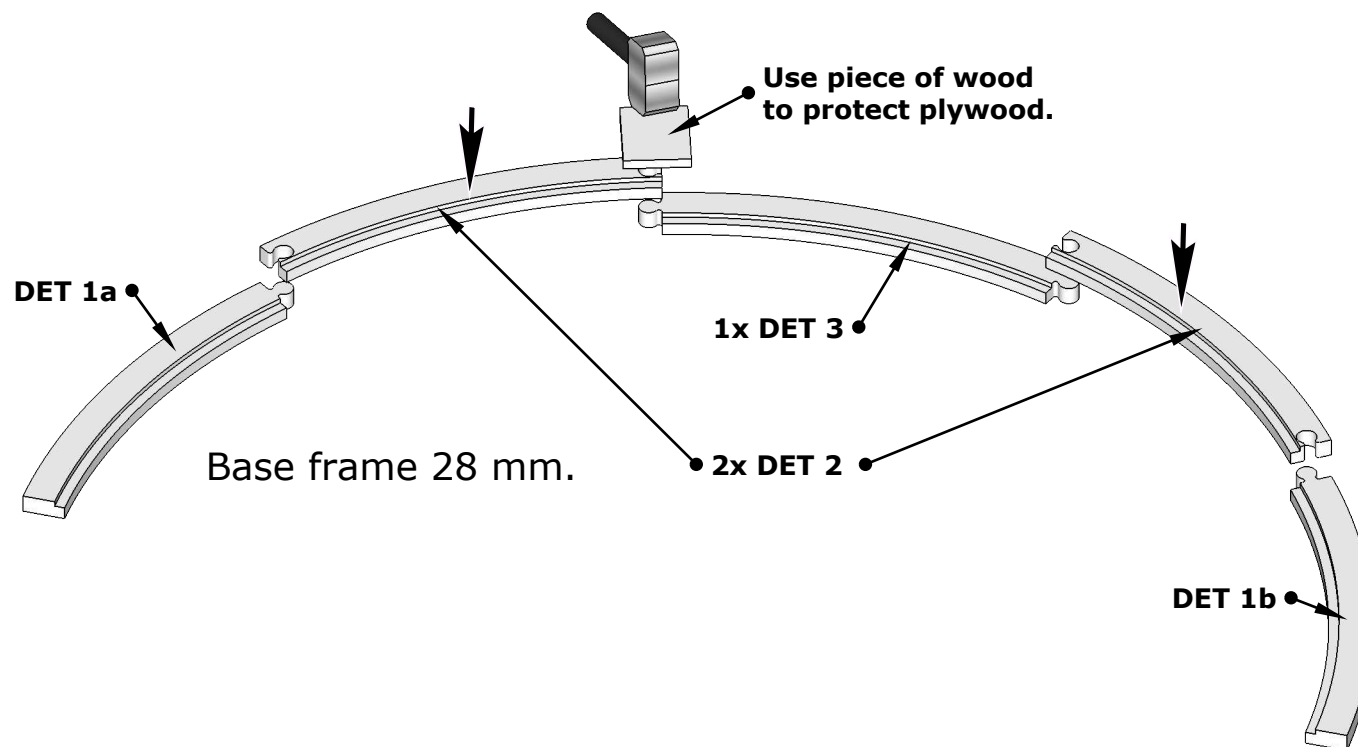
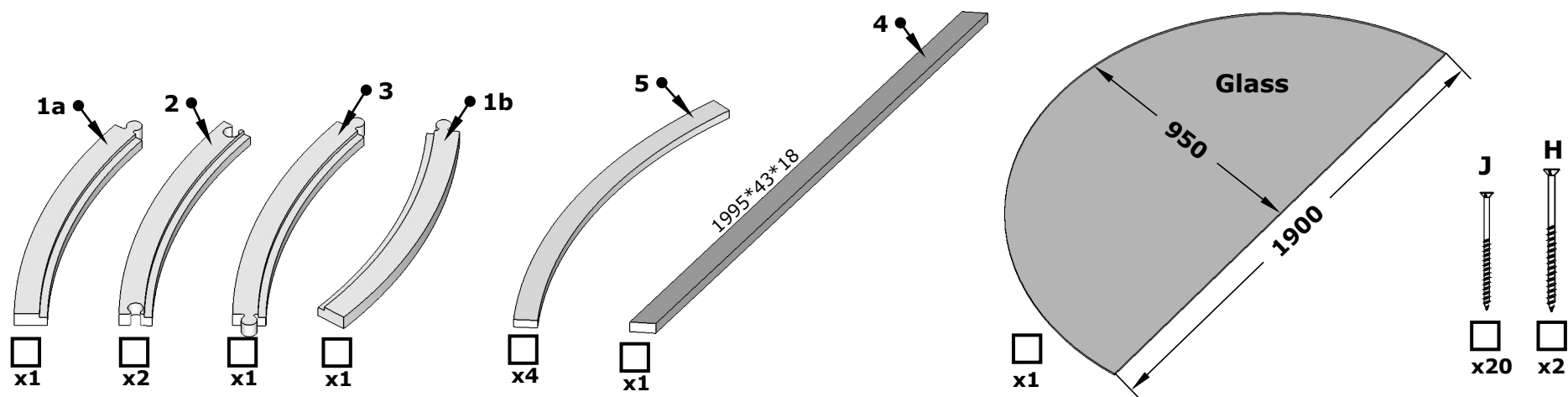


Sauna 235, D 200
(Half-moon glass)



Half-moon glass wall mounting

(Wall thickness 28 mm.)

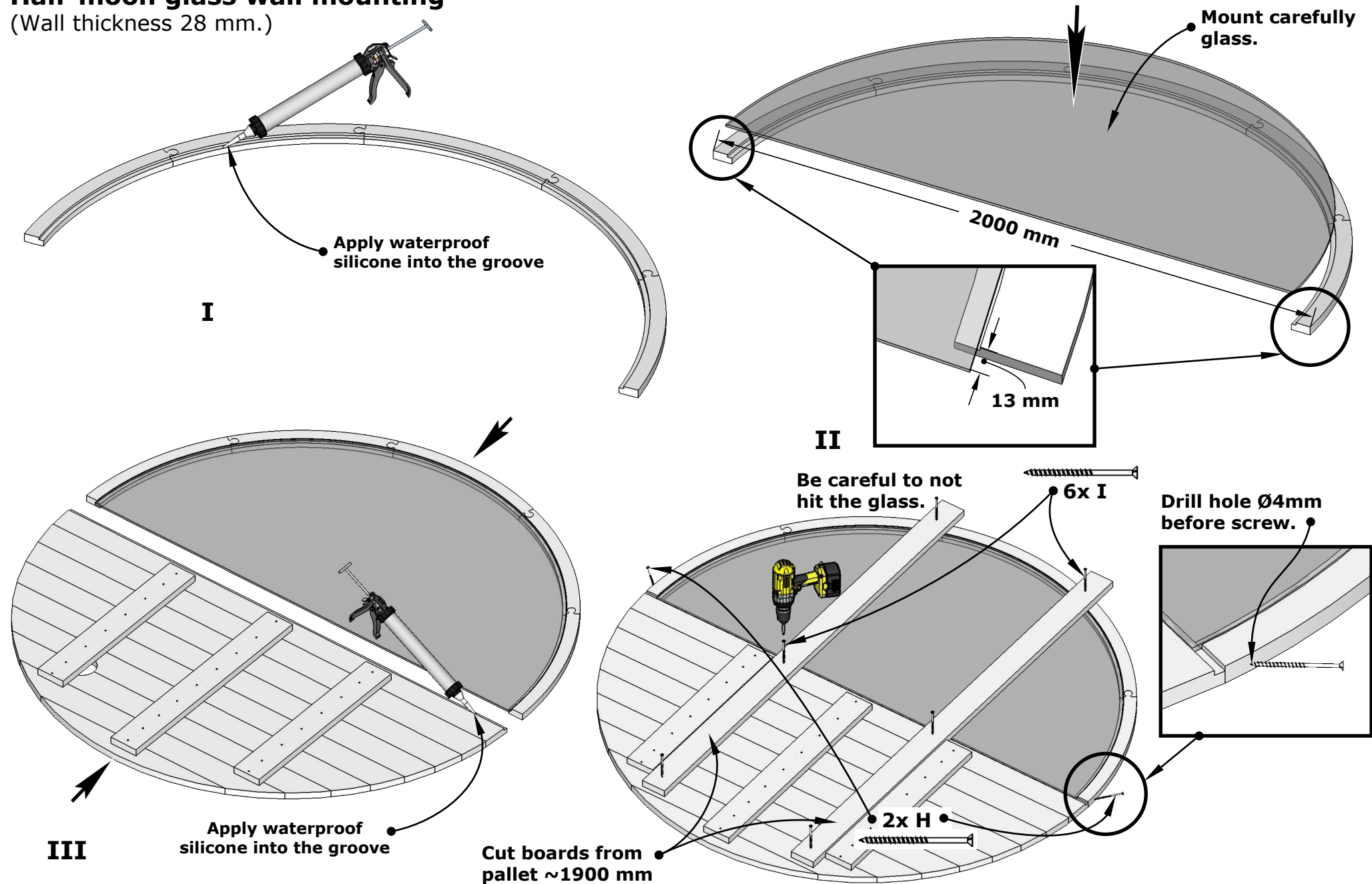


1.

(POL 002)

Half-moon glass wall mounting

(Wall thickness 28 mm.)

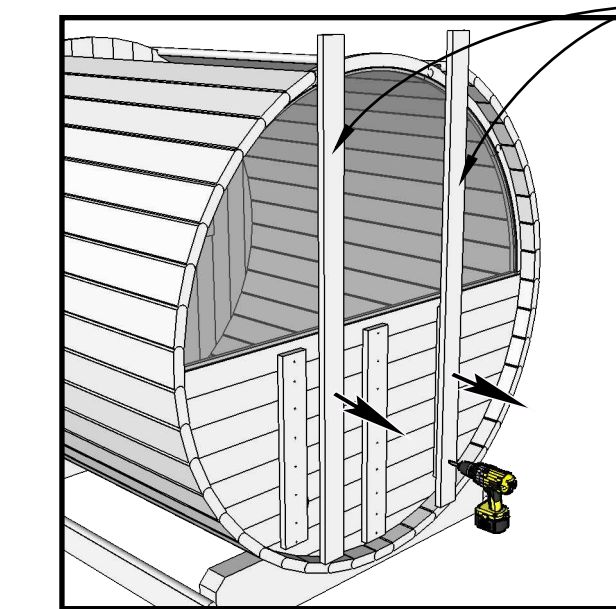


2.

(POL 002)

Half-moon glass wall mounting

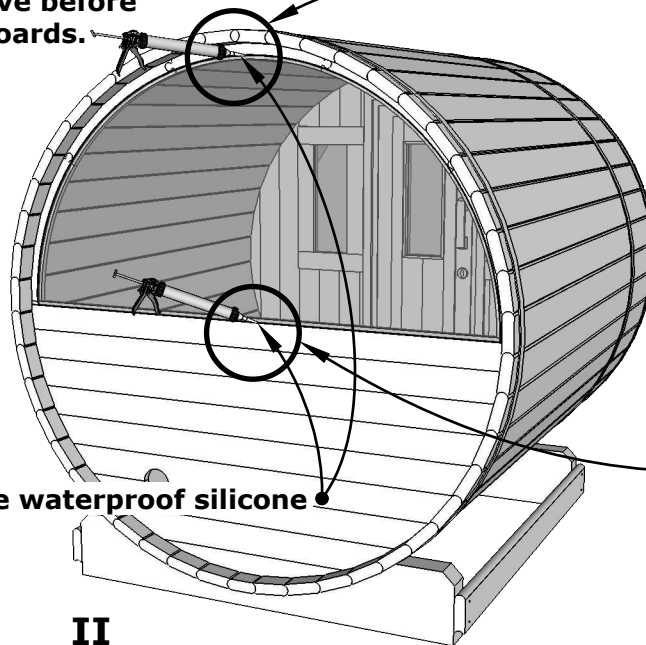
(Wall thickness 28 mm.)



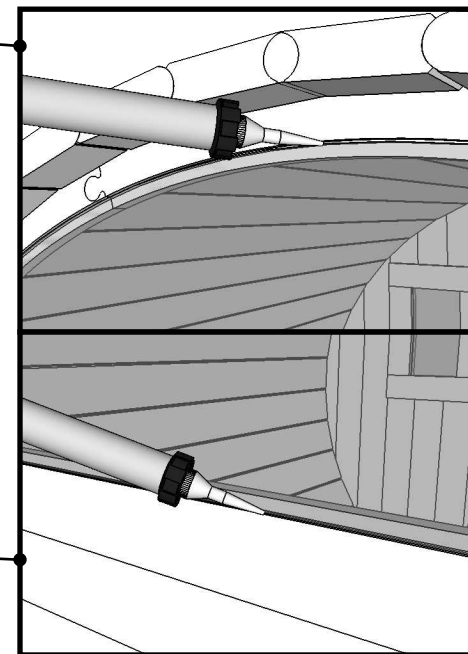
I Please check main installation manual before proceed this step.

Remove before last boards.

Use waterproof silicone

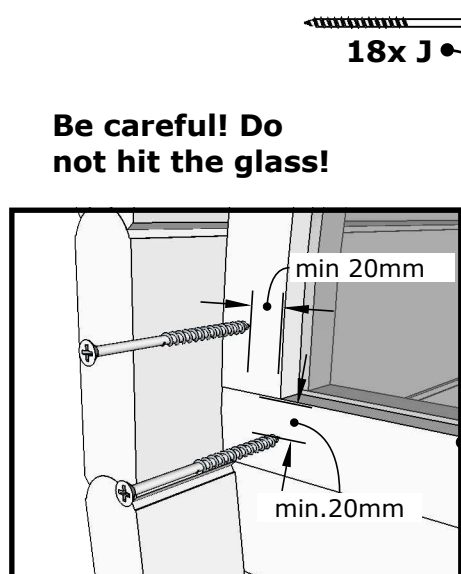


II



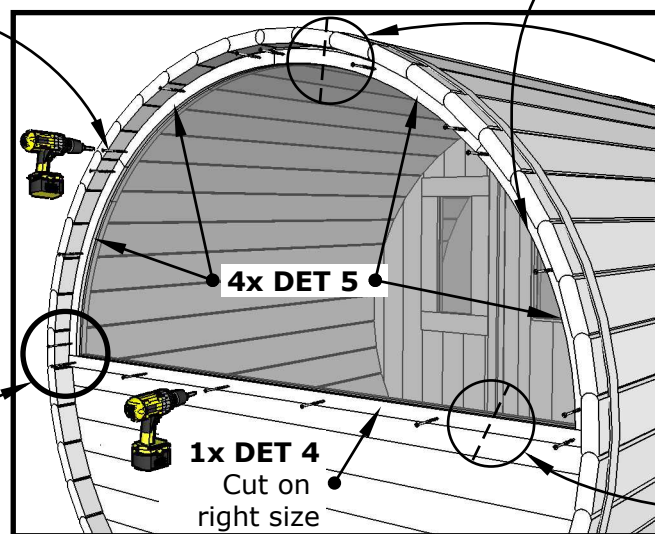
Cut last detail on right size.

Remove any excess silicone with wet cloth.



3.

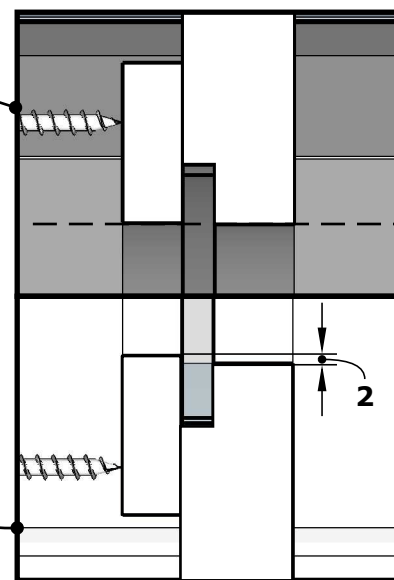
Be careful! Do not hit the glass!



III

4x DET 5

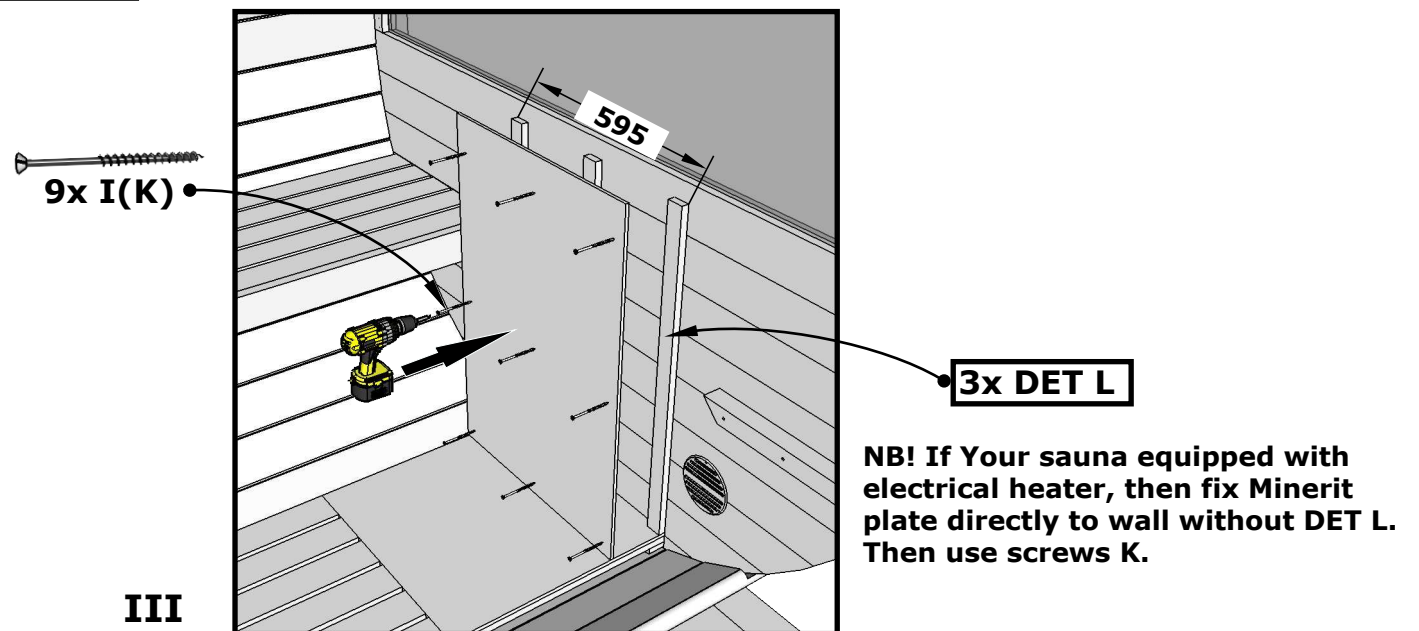
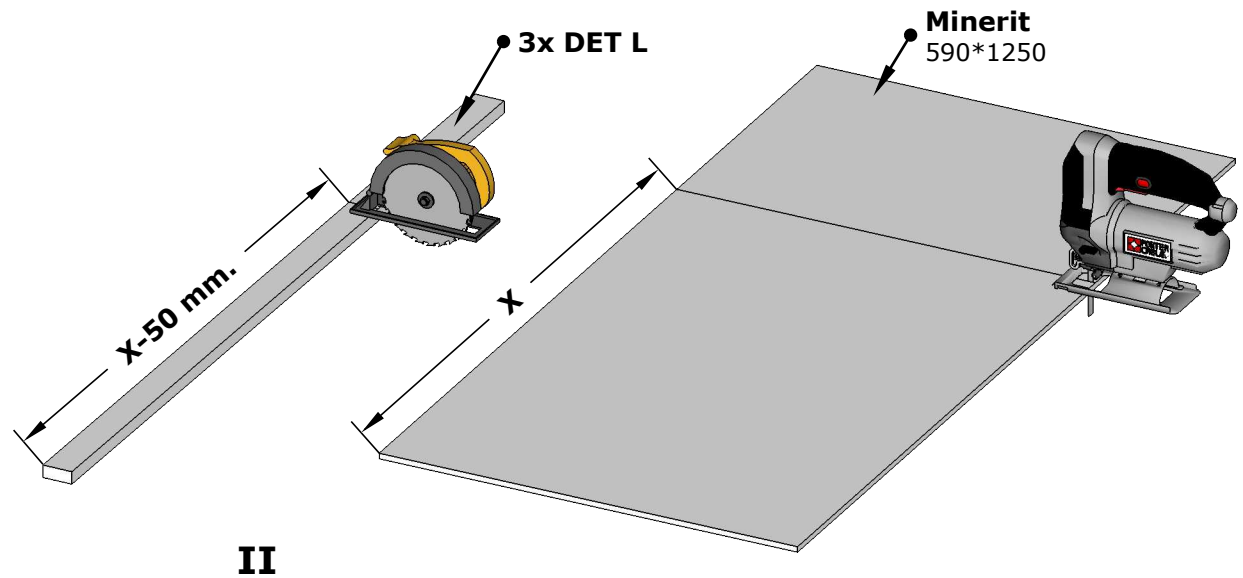
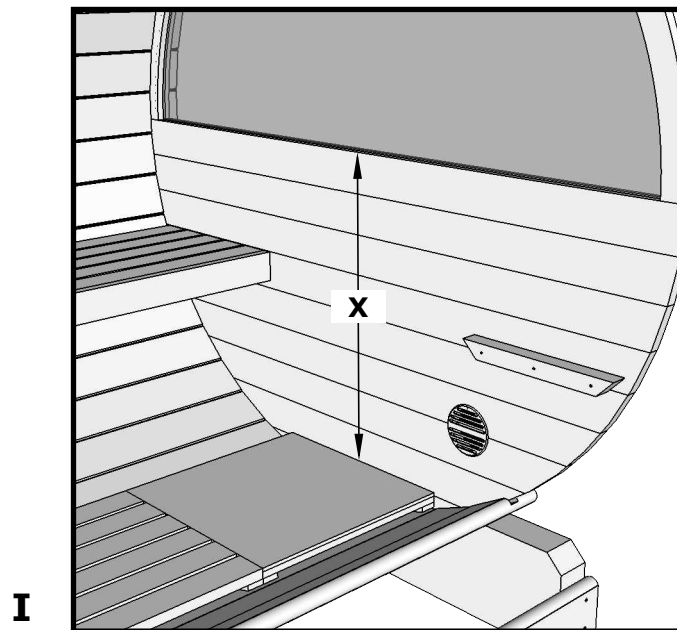
1x DET 4
Cut on right size



IV

(POL 002)

Half-moon glass wall mounting (Minerit plate installation)



NB! If Your sauna equipped with electrical heater, then fix Minerit plate directly to wall without DET L. Then use screws K.